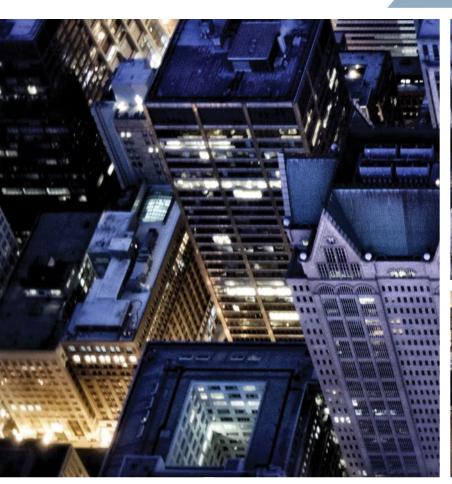


Your Ventilation Company





















Pages 4 - 23

GRAVITY
VENTILATORS





Page 24

MOTOR STARTERS





Page 25

DAMPERS





Pages 26 - 29

LOUVERS



WELCOME TO VENCO



ABOUT US

Venco is a North American ventilation manufacturer with a dedicated focus on developing and producing rugged, high-quality products. Our engineers continuously improve existing, and introduce new solutions, based on the input they receive from our Venco manufacturer representatives around the globe and customers like you.

Venco offers a comprehensive line of air movement and control products that specifying engineers and contractors throughout the world have come to rely on. Every product we manufacture is thoroughly tested to ensure top performance and incomparable dependability.

In addition to reliable ventilation solutions, we offer best-in-class customer service to ensure you're taken care of before, during, and after a project is completed.





Venco Products certifies that the models VECD, VECB, VUCD, VUCB, VUSG, VAXE, VAXS, VQ shown here are licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.



Venco Products certifies that the models VAX, VTIC, VJC sizes 6-8, VUSF B2, B3, B4, B5, B7, F1, F2, F3, VIP shown here are licensed to bear the AMCA Seal.



Venco Products certifies that the model VQI Level 3, shown here are licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and comply with the requirements of the AMCA Certified Ratings Program.



Venco Products certifies that the models VTIF, VJC sizes 12-15, VJHP, VUSF A1, A2, B1, B2, VAER, VBAER VQEI, VQEID, VECD, VECB, VUCD, VUCB, VUSG, VAXS, VAXE shown here are licensed to bear the AMCA Seal.



Venco Products certifies that the models VCFC and VCFI shown herein are licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and comply with the requirements of the AMCA Certified Ratings Program.





UL/cUL 507 E33599 UL/cUL 705 E40001 UL/cUL 762 MH11745

UL/cUL Power Ventilators for Smoke Control MH17511

FANS Roof & Sidewall Mounted

Standard Construction

NEMA-1 disconnect switch

Ball bearing motor - 1/4 hp and larger

Double-studded vibration isolators

Housing - aluminum Wheel - backward-inclined Birdscreen - galvanized Corrosion-resistant fasteners



VECD

▼

▼

VECB



CENTRIFUGAL DOWNBLAST FANS are designed for clean air exhaust applications requiring roof mounting.

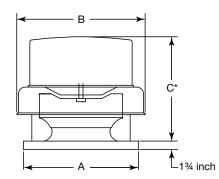
PERFORMANCE

- VECD capacities range from 50 to 14,500 cfm and 2.75 in. wg of static pressure.
- VECB capacities range from 70 to 44,700 cfm and 3.25 in. wg of static pressure.

Lifting lugs	
Adjustable motor pulley	
Options and Accessories	VEC
EC motor - 80% turndown, 85% efficient Available as standard on select sizes	▼
Damper	▼
Hinged curb cap	▼
Roof curb	▼
Roof curb accessories - seals, adaptors, extensions	▼
Speed control	▼
Birdscreen - aluminum, stainless steel	▼
Tie-down points	▼
NEMA rated disconnect switch	▼
Dual drives	
Relubricable bearings	
Decorative or protective powder coating	▼
UL/cUL Listed Power Ventilators	▼
UL/cUL Listed Power Ventilators for Smoke Control Systems	
AMCA Licensed for Sound and Air Performance	▼

Model Size	Α	A B	C* Nor	Nominal Sq. Sizes		
VECD/VECB	A	В	C.	Damper	Roof Curb	Roof Opening
060, 070	1 <i>7</i>	193/8	121/8	8	1 <i>7</i>	131/2
080, 090, 095	1 <i>7</i>	213/4	145/8	10	1 <i>7</i>	131/2
097, 098, 099, 100, 120	19	243/8	23¾	12	19	151/2
130	19	28%	23¾	12	19	151/2
140, 160	22	28%	23¾	16	22	181/2
180, 200	30	351/2	28	24	30	261/2
220, 240	34	42¾	31½	24	34	301/2
260, 300	40	50	36	34	40	361/2
330, 360	46	58¾	381/2	40	46	421/2
420	52	651/4	44	46	52	481/2
480	58	73¾	471/4	52	58	541/2
500, 540	64	83	50¾	58	64	601/2

Dimension A given is the inside dimension of the curb cap. *May be greater depending on motor.



Roof & Sidewall Mounted







CENTRIFUGAL UPBLAST OR SIDEWALL FANS are designed for clean or contaminated air exhaust applications requiring roof or wall mounting.

PERFORMANCE

- VUCD capacities range from 60 to 14,700 cfm and 3 in. wg of static pressure.
- VUCB capacities range from 180 to 30,000 cfm and 5 in. wg of static pressure.

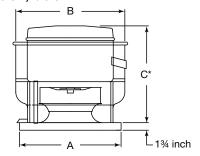
Standard Construction	VUCD	VUCB
Housing fully-welded to curb cap with drain through size 240	▼	▼
Wheel - backward-inclined	▼	▼
One piece windband - aluminum	▼	▼
Corrosion-resistant fasteners	▼	▼
NEMA-1 disconnect switch	•	•
Ball bearing motor - 1/4 hp and larger	•	•
Double-studded vibration isolators	•	▼
Three speed motor - sizes 060 through 095	▼	
Lifting lugs		▼
Adjustable motor pulley		▼
Options and Accessories	VUCD	VUCB
EC motor - 80% turndown, 85% efficient Available as standard on select sizes	•	
Damper - not for use in grease applications	▼	▼
Hinged kit - NFPA required	•	•
Roof curb - NFPA requires vented roof curb	▼	▼
Roof curb accessories - seals, adaptors, extensions	▼	▼
Wall bracket	▼	▼
Grease trap - NFPA required	▼	▼
Speed control	▼	
Wall grille	▼	•
Birdscreen - stainless steel	▼	•
Clean-out port - NFPA required	▼	•
Windband extension	▼	▼
Tie-down points	▼	▼
NEMA rated disconnect switch	▼	▼
Non-stick coating on wheel	▼	▼
Heat baffle		▼
Dual drives		▼
Relubricable bearings		▼
Decorative or protective powder coating	▼	▼
UL/cUL Listed Power Ventilators	▼	▼
UL/cUL Listed Power Ventilators for Restaurant Exhaust Appliances	▼	▼
UL/cUL Listed Power Ventilators for Smoke Control Systems		▼
AMCA Licensed for Sound and Air Performance	▼	▼

FANS Roof & Sidewall Mounted





VUCD/VUCB



DIMENSIONS - In Inches

Model Size	Α	В	C* N	Sizes		
VUCD/VUCB	A	D		Damper^	Roof Curb	Roof Opening
060, 070	1 <i>7</i>	18%	131/2	8	17	131/2
080, 090	19	21	13%	10	19	15½
095	19	21	151/4	10	19	151/2
099, 100, 120, 130	19	247/8	281/4	12	19	151/2
140, 160	22	281/8	29¾	16	22	181/2
180, 200	30	35%	28%	24	30	26½
220, 240	34	42¾	33%	24	34	30½
300	40	50	36	34	40	36½
360	46	56 ¹ 1/ ₁₆	391/8	40	46	421/2
420	52	65%	44¾	46	52	481/2
480	58	74 3/16	481/8	52	58	541/2

 $\label{eq:dimension} \mbox{Dimension A given is the inside dimension of the curb cap. *May be greater depending on motor.}$

FANS Roof & Sidewall Mounted



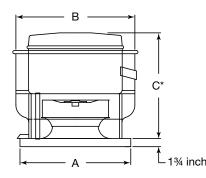


SEVERE DUTY CENTRIFUGAL UPBLAST FANS are designed for exhausting highly contaminated air in roof-mounted applications.

PERFORMANCE

• VUSG capacities range from 330 to 6,800 cfm and 3.25 in. wg of static pressure.

Standard Construction Housing - heavy-gauge steel Housing fully welded to curb cap with drain trough Wheel - backward-inclined, heavy-gauge steel Non-stick coating on wheel One piece windband - steel Corrosion-resistant fasteners NEMA-3R disconnect switch Assembled hinged base - NFPA required Clean-out port - NFPA required Ball bearing motor - 1/4 hp and larger **Dual drives** Relubricable bearings Heat baffle Double-studded vibration isolators Lifting lugs Adjustable motor pulley Polyester urethane protective powder coating UL/cUL Listed Power Ventilators for Restaurant Exhaust Appliances **Options and Accessories** Damper - not for use in kitchen applications Roof curb - NFPA requires vented roof curb Roof curb accessories - seals, adaptors, extensions Grease trap NFPA required Windband extension Tie-down points NEMA rated disconnect switch Decorative or protective powder coating UL/cUL Listed Power Ventilators for Smoke Control Systems AMCA Licensed for Sound and Air Performance



DIMENSIONS - In Inches

Model Size	۸	D	C*	Nominal Sq. Sizes		
VUSG	^	ט		Roof Curb	Roof Opening	
140, 160	26	28%	29¾	26	181/2	
180, 200	30	35%	28 1/8	30	201/2	

Dimension A given is the inside dimension of the curb cap. *May be greater depending on motor.

Roof & Sidewall Mounted





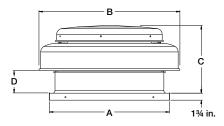
DIRECT DRIVE AXIAL DOWNBLAST FANS are designed for clean air exhaust or supply applications requiring roof mounting. The propeller provides efficient airflow at low static pressures.

PERFORMANCE

- VAXE capacities range from 250 to 6,000 cfm and 1 in. wg of static pressure.
- VAXS capacities range from 200 to 6,000 cfm and 1 in. wg of static pressure.

Standard Construction
Housing - aluminum
Propeller - aluminum
Birdscreen - galvanized
Corrosion-resistant fasteners
NEMA-1 disconnect switch
Ball bearing motor - 1/4 hp and larger
Options and Accessories
Options and Accessories Damper
Damper
Damper Roof curb
Damper Roof curb Roof curb accessories - adaptors, extensions

AMCA Licensed for Sound and Air Performance



DIMENSIONS - In Inches

Model Size					Nominal Sq. Sizes
VAXE/VAXS	Α	В	С	D	Recommended Roof Opening
10	19	24%	15½	51/2	141/2
12	22	285/8	16½	61/4	141/2
14	22	28%	161/2	61/4	161/2
16	26	351/4	171/4	61/4	181/2
18	30	351/4	171/4	61/4	201/2
20	34	42	171/2	61/4	26½
24	34	42	17 72	074	2072

FANS Roof & Sidewall Mounted



ROOF CURBS, EXTENSIONS AND EQUIPMENT SUPPORTS

A wide variety of roof curbs are available including flanged, straight-sided, canted, pitched, ridged, vented, and sound-absorbing. Extensions raise the fan discharge and can provide an accessible mounting location for dampers.

Options and Accessories

Damper trays

Insulation - all except GPE, VCE, GPFV, GPFVP, and GPFVR

Step for insulation - GPR only - up to 6 inches

Single pitch - GPI, GPF and ATS

Ridge mount - GPI, GPF and ATS

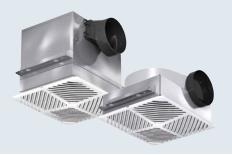
Double-shell construction - all except AT models and GPE

Drode	ıct Type	Model	Description
Flodo	Flat, insulated or non-insulated roof decks	GPI - Galvanized 8-inch high, with or without damper tray, square sizes	
	Pitched or ridged, insulated or non-insulated roof decks	GPIP and GPIR - Aluminum or galvanized, other heights, non-stock square and rectangular sizes	Welded, straight-sided construction with rigid fiberglass insulation and 2-inch mounting flange
	Flat, non- insulated roof decks	GPS - All types, sized to meet your requirements	Welded, canted construction with rigid fiberglass insulation
	Flat, pitched or ridged, non-insulated roof decks	GPF - All types, sized to meet your requirements	Welded, straight-sided construction with rigid fiberglass insulation and 2 or 5-inch mounting flange
	Flat, insulated	GPFHL - All types, galvanized and aluminum	Welded, straight-sided construction with single roof flashing flange 5-inch width. One inch thick insulation.
	roof decks	GPFHD - All types, galvanized	Welded, straight-sided construction with double-thick roof flashing flange 5-inch width. One inch thick insulation.
	Flat, insulated roof decks	GPR - All types, sized to meet your requirements	Welded, raised canted construction with rigid fiberglass insulation
	Adaptors/ Reducers	Curb Adaptors and Reducers	Used to match new fans to existing roof curbs. Welded galvanized steel or aluminum.
un u	Flat, pitched or ridged roof decks in kitchen applications	GPFV, GPFVP, and GPFVR - Galvanized or aluminum, square sizes, other heights	Welded, vented straight-sided curb designed for use with our model VUCB fan to provide the 40 inch minimum discharge height above the roof line (per NFPA 96)
1 1111	Curb extensions in kitchen systems	VCE - Galvanized, square sizes VCE - Aluminum or galvanized, other heights, non-stock square sizes	Welded, vented curb extension designed for use with an 8-inch high roof curb and our model VUCB fan to provide the 40 inch minimum discharge height above the roof line (per NFPA 96)
	Curb extensions	GPE, GPEX	Welded, with access door for easy access to the damper and damper actuator as well as fulfilling additional height requirements
T	Equipment supports	GESI, GESS, GESR	Welded aluminum or galvanized canted construction
	Insulated and non-insulated flat roof decks, pitched roofs, curb extensions	ATS, ATR, ATE, ATI Sound attenuating curbs	Welded aluminum or galvanized canted construction for curbs, straight-sided for extensions with rigid fiberglass insulation
	Laboratory Exhaust Fans	GPFHL, GPFHD	Welded, straight-sided, insulated, 5-inch flashing flange
0 0 .		111 22/01	

Sizing: Curb with wood nailer should be 1-1/2 inches undersized from curb cap dimension.

Curb without wood nailer should be 1 inch undersized from curb cap dimension.

FANS Ceiling, Inline Exhaust





CENTRIFUGAL CEILING AND INLINE FANS are designed for clean air applications where low sound levels are desired.

PERFORMANCE

- VQ Ceiling capacities range from 50 to 1,600 cfm and 1 in. wg of static pressure.
- VQI Inline capacities range from 70 to 3,400 cfm and 1 in. wg of static pressure.

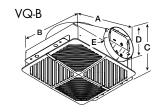
Standard Construction	VQ C	eiling	VQI Inline
	Α	В	Α
Housing - galvanized steel	▼	▼	▼
Housing - low profile		▼	
Housing - insulated	▼		▼
Wheel - forward-curved	▼	▼	▼
Access panel	▼	▼	▼
Electrical disconnect	▼	lacktriangle	▼
Electrical knockouts	•	•	▼
Electrical junction box	▼	▼	▼
Mounting brackets	▼	▼	▼
Backdraft damper	▼	▼	▼
Flanges - inlet and outlet			▼
Designer grille - up through size 390	▼	▼	
Aluminum grille - sizes 410 and larger	▼	▼	
Options and Accessories	VQ C	eiling	VQI Inline
Opilons and Accessories	A	В	A
Discharge accessory - transitions Available as standard on select sizes	▼	▼	▼
Discharge accessories - roof, wall	▼	▼	▼
Electrical accessories - speed control, motion detector, time delay	▼	•	▼
Transformer	▼	▼	▼
Switches - 1 or 2 function	▼	▼	▼
Minimum ventilation controller	▼	▼	▼
Firestat	▼	▼	▼
Dehumidistat	▼	▼	▼
Isolators - hanging	▼	▼	▼
Grille - standard or aluminum	▼	▼	
Filters	▼	▼	
Ceiling radiation damper	▼	▼	
Contractor 4 Packs - housing and motor packs separate		•	
Motor: • 50 or 60 Hz (select sizes) • 115 or 277 volt (select sizes) • EC motor - 80% turndown, 85% efficient Available on select sizes and models.	•		•
AMCA Licensed for Air Performance			▼
AMCA Licensed for Sound and Air Performance	▼	▼	
UL/cUL Listed 507	▼	▼	▼

FANS Ceiling, Inline Exhaust



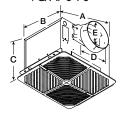
DIMENSIONS - In Inches

A	В		Outlet		Grille	
		C	D	E	Size*	
13%	11½	7	6	11/4	14% x 13¼	
131/4	10%	9	6	6	14% x 131/4	
131/4	10%	9	8	6	14% x 131/4	
14	11%	111/4	8	8	147/8 x 131/4	
18	143/8	141/2	8	8	19% x 16%	
23 %	1115/8	11%	191/2	8	251/8 x 133/8	
18	143/8	141/2	10	8	19% x 16%	
23¾	143/8	141/2	18%	8	25 x 16%	
	13% 13¼ 13¼ 14 18 23% 18	13% 11½ 13¼ 10% 13¼ 10% 14 11% 18 14¾ 23% 11% 18 14¾	13% 11½ 7 13¼ 10% 9 13¼ 10% 9 14 11% 11¼ 18 14% 14½ 23% 11% 11% 18 14% 14½	A B C D 13% 11½ 7 6 13¼ 10% 9 6 13¼ 10% 9 8 14 11% 11¼ 8 18 14% 14½ 8 23% 11% 11½ 19½ 18 14% 14½ 10	A B C D E 13% 11½ 7 6 1¼ 13¼ 10% 9 6 6 13¼ 10% 9 8 6 14 11% 11¼ 8 8 18 14¾ 14½ 8 8 23% 11% 11½ 19½ 8 18 14¾ 14½ 10 8	



*Grille dimensions are for the standard grille

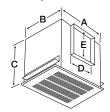
VQ-A70-90



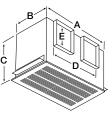




VQ-A510, 510-VG VQ-A710, 710-VG & 780



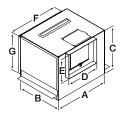
VQ-A700, VQ-A900 thru 1550



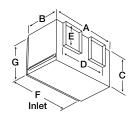
DIMENSIONS - In Inches

VQI Size	Α	В	С	D	E	F	G
A110, A125	131/4	10%	9	8	6	12	73/4
A200, A250, A390	14	111//8	111/4	8	8	121/8	10
A410, A510, A510-VG	18	143/8	141/2	8	8	167/8	131/4
A700	23%	11%	11%	191/2	8	225/8	101/2
A710, A710-VG, A780	18	143/8	141/2	10	8	167/8	131/4
A900, A1050, A1410, A1550	23¾	143/8	141/2	187/8	8	225/8	131/4
A1750, A2150	35	143/4	143/4	28	6	32¾	13

VQI-A110 thru 510 VQI-A510-VG



VQI-A700 thru 2150 VQI-A710-VG



HANGING VIBRATION ISOLATORS

Vibration isolator kits are available for suspended installations. Kits include all hardware necessary to mount one unit, with the exception of 1/4-20 threaded rod to be supplied by others.

Fan mounting brackets include prepunched mounting holes for ease of installation.

Model Size	Α	В
B50 - B200	41/2	15%
A70 - A125	51/2	145/8
A200 - A390	63/4	151/2
A410 - A510, A510-VG, A710, A710-VG & A780	91/4	195/8
A700	51/2	251/8
A900 - A1050, A1410 - A1550	91/4	25%
A1750, A2150	91/4	36¾

Inline & Sidewall Exhaust

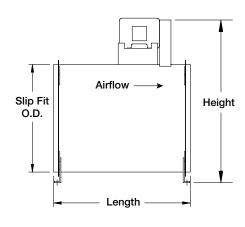




MIXED FLOW FANS are for use in commercial and industrial applications that demand quiet, efficient and reliable air movement. Typical applications include office buildings, concert halls, libraries, parking garages, educational facilities and dormitories. Models can be used in exhaust, supply and return-air, clean or contaminated air ventilation installations with continuous airstream temperatures up to 200°F. Units may be ceiling hung or floor mounted.

PERFORMANCE

- VQEID DIRECT DRIVE capacities range from 700 to 88,000 cfm and up to 10 in. wg of static pressure.
- VQEI BELT DRIVE capacities range from 1,100 to 116,000 cfm and up to 8 in. wg of static pressure.



Standard Construction	VQEID	VQEI
Housing - continuously welded, steel	▼	▼
Impeller - mixed flow with steel blades	▼	▼
Straightening vanes	▼	•
Access door - bolted	▼	•
Slip-fit collar for duct connection	▼	•
Belt guard		▼
Minimum bearing life of L ₁₀ 80,000 hours (Average life - L ₅₀ 400,000 hours)		▼
Universal mounting system (sizes 9 - 27)		▼
Final assembly vibration analysis	▼	•
Extended lube lines		
Polyester urethane protective powder coating	▼	•
Options and Accessories	VQEID	VQEI
Totally enclosed belt guard		▼
Motor cover		▼
Guards - inlet, outlet	▼	▼
Flanges - inlet, outlet	▼	▼
Isolators - base, hanging	▼	▼
Belt tube		▼
NEMA rated disconnect switch	▼	▼
Copper lube lines		▼
Mounting rails - horizontal and all vertical applications		▼
Decorative or protective powder coating	▼	▼
UL/cUL Listed Power Ventilators	▼	▼
UL/cUL Listed Power Ventilators for Restaurant Exhaust Appliances		▼
UL/cUL Listed Power Ventilators for Smoke Control Systems	▼	▼
AMCA Licensed for FEI, Sound and Air Performance	▼	▼

DIMENSIONS - In Inches

DITTLE	1010110	III IIICIIC3							
		VQEID-100	QEID-100 VQEID-300		VQEI-100		-200	VQEI-300	
Size	Slip-Fit O.D.	Sizes - Length (Max)	Length (Max)	Length (flange to flange)	Height (Max)	Length	Height	Length	Height
9	1 <i>7</i> 1/8	NA	NA	NA	NA	NA	NA	281/2	361/2
12	1 <i>7</i> 1/8	25	25	26%	361/4	281/2	361/2	301/2	361/2
15	201/8	27	25	281/8	41%	31	41	34	41
16	23	29	23	NA	NA	33	44	34	44
18	25%	32.5	29	32%	46%	35	461/2	391/2	471/2
20	2713/16	33.5	34	35%	48¾	371/2	501/2	411/2	501/2
22	30%	36.5	351/2	38%	51%	41	531/2	44	531/2
24	34	37.5	411/2	42 %	56	441/2	57½	49	591/2
27	371/16	38.5	45	44 7/8	59½	47	61	53	63
30	41%	NA	50	51%	6411/16	54	65	601/2	72
33	45¾	NA	54	56%	6715/16	581/2	69	65	761/2
36	50%16	NA	58	NA	NA	64	<i>7</i> 5	69	821/2
40	55¾	NA	61	NA	NA	681/2	83	75 ½	901/2
44	61%	NA	70	NA	NA	74	891/2	801/2	97
49	673/4	NA	801/2	NA	NA	801/2	961/2	861/2	104
54	<i>7</i> 5	NA	83	NA	NA	87	105	931/2	111
60	82%	NA	NA	NA	NA	91½	113	1021/2	119

Inline & Sidewall Exhaust





UNIVERSAL MOUNTING Series 100 (All Sizes)

Brackets on belt or direct drive models are used for either horizontal or vertical mounting. For ease of installation, motor or junction box positions can be changed in the field for better access to components, solve fit issues, or avoid electrical trays and piping.

Mounting rails are suggested for any vertical installation and horizontal installations with motor positions C or G (3 or 9 o'clock). Motor positions as viewed from the discharge end.

HORIZONTAL MOUNTING SERIES 200 & 300 (SIZES 30-60)

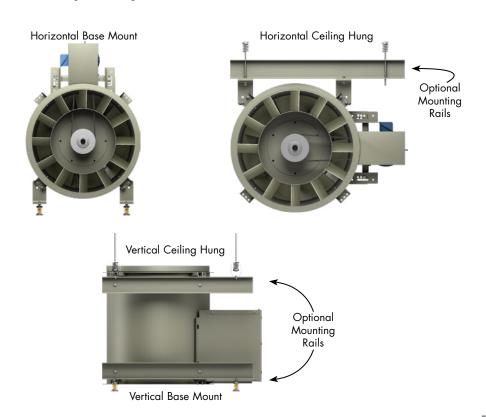
Horizontal mounting configurations, base mount or ceiling hung, are provided with an identical support. The mounting configuration can be changed between base mount or ceiling hung in the field.

Mounting rails are recommended for installations C or G (3 or 9 o'clock) positions. Motor positions as viewed from the discharge end.

VERTICAL MOUNTING

Series 200 & 300 (Sizes 9-27)

Vertical mounting configurations, upblast or downblast, are provided with heavy-duty steel brackets welded to both ends. These brackets permit either floor or ceiling mounting on the same unit.



Inline & Sidewall Exhaust





MODEL VTIC BELT DRIVE is a good selection where the motor must be mounted out of the airstream. Used with temperatures up to 180°F or contaminated air. Three levels of construction available.

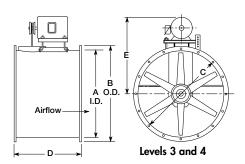
PERFORMANCE

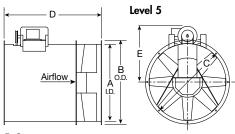
• Capacities range from 1,300 to 95,000 cfm and up to 3.5 in. wg of static pressure.

MODEL VTIF BELT DRIVE FANS have motors out of the airstream. They are a good choice for clean or contaminated airstreams with temperatures up to 400°F. Three levels of construction available.

PERFORMANCE

• Capacities range from 6,000 to 77,000 cfm and up to 4.5 in. wg of static pressure.





Standard Construction	VTIC	VTIF
Housing - continuously welded, steel	▼	▼
Cast aluminum hub and blades - airfoil	•	
Fabricated steel hub and blades - airfoil		•
Belt tube and bearing cover	•	•
Minimum bearing life of L ₁₀ 80,000 hours	•	•
Universal mounting system	▼	•
Extended lubrication lines	▼	▼
Polyester urethane protective powder coating	▼	▼
Options and Accessories	VTIC	VTIF
Motor cover	▼	▼
Guards - inlet, outlet	▼	▼
Belt guard	▼	▼
Companion flanges	▼	▼
Isolators - base, hanging, spring	▼	▼
Easy access construction - bolted	▼	▼
Inspection door - bolted, hinged	▼	▼
Inspection section with removable access panel	▼	▼
NEMA rated disconnect switch	▼	•
Mounting rails	▼	▼
Shaft seal	▼	▼
Inlet bell	▼	▼
Decorative or protective powder coating	▼	▼
Continuous Duty High Temperature		▼
UL/cUL Listed Power Ventilators	▼	▼
UL/cUL Listed Power Ventilators for Smoke Control Systems		
AMCA Licensed for FEI and Air Performance (Level 3 only)	▼	
AMCA Licensed for FEI, Sound and Air Performance		▼

VTIC Size	A (ID)	B (OD)	C (BC)	D	E
3L18, 3H18				22	213/4
4L18, 4H18	183/8	21%	193/4	26	231/2
5L18, 5H18				38	2372
3L20, 3H20				27	
4L20, 4H20	203/8	23%	213/4		261/4
5L20, 5H20				39	
3L24, 3H24	_			28	
4L24, 4H24	243/8	27%	25¾		28
5L24, 5H24				40	
3L30, 3H30				24	291/4
4L30, 4H30	30%	33%	32	33	32¾
5L30, 5H30				45	3274
3L36, 3H36	_			29	33¾
4L36, 4H36	36%	39%	395% 38 34	34	351/4
5L36, 5H36				46	33/4
3L42, 3H42	_			30	371/4
4L42, 4H42	421/2	45¾	441/4	39	40
5L42, 5H42				51	40
3L48, 3H48	_			33	401/2
4L48, 4H48	481/2	52¾	50¾	44	451/2
5L48, 5H48				56	45 /2
3L54, 3H54	_			371/2	471/4
4L54, 4H54	_ 55	591/4	571/4	48	491/4
5L54, 5H54				60	4774
3L60, 3H60				40	50¾
4L60, 4H60	61	651/4	631/4	49	54¾
5L60, 5H60				61	J474

VTIF Size	A (ID)	B (OD)	C (BC)	D	E	
3L24, 3H24				23	26	
4L24, 4H24	243/8	27%	25¾	28	28	
5L24, 5H24				40	20	
3L30, 3H30				24	291/4	
4L30, 4H30	30%	33%	32	33	32¾	
5L30, 5H30				45	32%	
3L36, 3H36				29	33¾	
4L36, 4H36	36%	39%	38	34	251/	
5L36, 5H36				46	351/4	
3L42, 3H42				30	371/4	
4L42, 4H42	421/2	45¾	441/4	39	40	
5L42, 5H42				51	40	
3L48, 3H48				33	401/2	
4L48, 4H48	481/2	52¾	50¾	44	451/2	
5L48, 5H48				56	45 72	
3L54, 3H54				371/2	471/4	
4L54, 4H54	55	591/4	571/4	48	491/4	
5L54, 5H54	_			60	49 1/4	

Inline & Sidewall Exhaust





DIRECT DRIVE MODEL VAX with increased performance capabilities and installation configurations to suit project needs. Casing options include long casing that completely covers the propeller and motor, and bolt-on vane section with 15% performance improvement. Provides total efficiencies in excess of 70% to help reduce upfront electrical expenses for new projects and will save building owners money on long-term energy bills.

PERFORMANCE

• Capacities range from 500 up to 125,000 cfm and 5 in. wg of static pressure.

Standard Construction

Industrial polyester urethane protective powder coating

High performance, adjustable propeller

Cast aluminum hub and blades

Tight tolerances between the blades and casing improve overall efficiency

Options and Accessories

Universal mounting brackets

Companion inlet and outlet flanges

Inlet bells

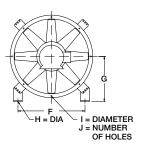
Inlet and outlet guards

Safety disconnect switches

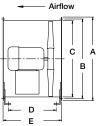
Isolators

UL/cUL Listed Power Ventilators for Smoke Control Systems

AMCA Licensed for FEI and Air Performance



VAX with Long Casing, Standard (VAX) Universal or Flange Mount



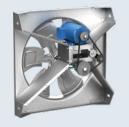
VAX with Vane Section (VAX-V) Universal and Flange Mount

Airflow

DIMENSIONS - In Inches

DIMILI 13101	15 III IIICIICS										
				VAX/VAX-V	VAX	VAX-V					
Size	Α	В	С	D	E	E	F	G	Н	1	J
31	15	14	121/4	123/8	1 <i>7</i>	29	131/4	1111//8	0	7/16	8
36	1 <i>7</i>	16	141/4	123/8	1 <i>7</i>	29	145/8	111//8	0	7/16	8
41	19	18	161/4	15%	20	32	161/8	121/2	0	7/16	8
47	211/2	193/4	183/8	183/8	23	35	1 <i>7</i> 5// ₈	131/4	0	7/16	8
54	241/2	231/4	213/8	237/8	281/2	401/2	193/4	143/8	0	7/16	8
63	27%	25¾	243/8	271/8	31¾	43¾	22	161//8	0	7/16	8
72	31%	301/4	28 %	293/8	34	46	24¾	17½	0	7/16	8
80	35%	341/4	323/8	271/4	341/2	461/2	2711/16	21	0	0	8
90	39¾	38	36%	291/4	361/2	481/2	305/8	221/2	0	0	8
103	43¾	421/4	403/8	28¾	361/2	481/2	361/8	261/2	0	0	8
113	48¾	461/2	441/2	451/2	491/8	611/8	40	281/2	13/16	0	8
123	52%	50¾	481/2	451/2	491/8	611/8	44	291/2	13/16	0	16
140	59%	571/4	55	451/2	491/8	611/8	51	32	13/16	0	16
160	67%	651/4	63	451/2	491/8	611//8	59	40	13/16	0	16

Inline & Sidewall Exhaust





VAER

VAER

▼

VBAER

VBAER



AXIAL PROPELLER SIDEWALL FANS are direct and belt drive fans with expanded performance ranges specifically designed for wallmounted clean air applications. Constructed of corrosion-resistant aalvanized steel and cast aluminum or fabricated steel propellers.

PERFORMANCE

- VAER DIRECT DRIVE capacities up to 78,600 cfm and 3.40 in. wg of static pressure.
- VBAER BELT DRIVE capacities up to 54,000 cfm and 3.30 in. wg of static pressure.

DIMENSIONS - In Inches

Fan Size	A	В	С	D* Max.	E* Max.	Damper Size Sq.
VAE	R Direct	Drive				
20	261/8	4	91/8	20½	16½	22 x 22
24	321/8	4	121/8	221/8	18½	26 x 26
30	381/8	5	141/8	231/4	181/4	32 x 32
36	441/8	5	171/8	271/8	181/8	38 x 38
42	501/4	5	13%	29	22%	44 x 44
48	561/8	5	14%	29%	221/4	50 x 50
54	62	5¾	121/8	8 %	31/8	56 x 56
60	68	5%	111/2	85/8	21/8	62 x 62
VBAI	ER Belt	Drive				
24	321/8	4	121/8	19½	16½	26 x 26
30	381/8	5	141/8	23¾	27¾	32 x 32
36	441//8	5	171/8	27½	221/2	38 x 38
42	50¹₄	5	13½	28	23½	44 x 44
48	56%	5	141/2	32½	27½	50 x 50
*Vario	s with m	otor se	lection			

Varies with motor selection.

VAER EXHAUST

Standard Construction

Motor starters Speed controls

Wall housing

Propeller guard

Damper guard

Horizontal mounting Wiring pigtails

Wall collar

Dampers

Propeller - fabricated steel Propeller - cast aluminum Prepunched mounting holes Automatic belt tensioner **Options and Accessories**

EC Motors - up to 80% turndown

Weatherhoods - 45° and 90°

NEMA rated disconnect switch

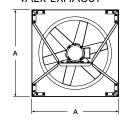
UL/cUL Listed Power Ventilators

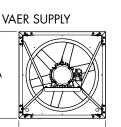
Decorative or protective powder coating

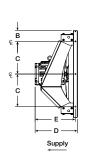
AMCA Licensed for FEI, Air and Sound Performance

OSHA motor side guard

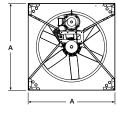
Fan panel and drive frame - galvanized steel

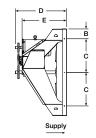




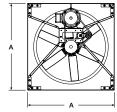


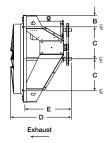
VBAER EXHAUST





VBAER SUPPLY







HIGH VOLUME, LOW SPEED (HVLS) ceiling fans provide airflow for effective air circulation and enhanced comfort in commercial and industrial spaces.

PERFORMANCE

- VCFC capacities range from 29,000 to 55,800 cfm.
- VCFI capacities range from 23,500 to 243,000 cfm.

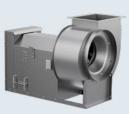
DIMENSIONS

For dimensional information please contact your local representative.

Standard Construction	VCFC	VCFI
Fan size (ft)	8 to 14	8 to 24
Extruded aluminum mill finish airfoils	•	•
Hi-Pro Polyester flat black mount, downtube, hub plate and winglets	▼	▼
Universal ceiling mount	▼	▼
2 ft. drop length	•	
3.5 ft. drop length		▼
Direct drive EC motor	▼	▼
Factory-mounted and programmed variable frequency drive (VFD)	•	▼
Plug-and-play wiring for power, communications, and fire system integration	•	▼
Forward and reverse operation	▼	▼
Safety cable and guy wire kit (VCFC only includes guy wires for drop lengths ≥ 4 ft.)	▼	•
U-clamp steel cable hardware	•	•
100 ft. of CAT-5e control cable	▼	▼
Fire relay (for fire suppression system)	▼	▼
10 year mechanical warranty; 1 year electrical warranty	▼	▼
UL/cUL 507 Listed	•	▼
AMCA Licensed for Circulating Fan Performance	▼	▼
Options and Accessories	VCFC	VCFI
I-beam mounting kit	▼	▼
Steel truss mounting kit	▼	▼
Unistrut® mounting kit	▼	•
Wood beam mounting kit	▼	▼
Z-purlin mounting kit	•	•
Gripple® steel cable hardware kit	•	▼
LED light	•	▼
Extended drop lengths	•	▼
Extended length CAT-5e control cable	•	▼
Disconnect switches - toggle type and heavy duty	•	▼
Extended mechanical warranty - 13 or 15 year	•	•
Extended electrical warranty - 3 or 5 year	•	•
HVLS keypad controls for group control of 1, 3, 5, or 10 fans	•	•
HVLS standard touchscreen controls for independent control of 1, 3, 5, or 10 fans	▼	•
HVLS advanced touchscreen controls for group or independent control of up to 10 fans	•	▼
HVLS advanced touchscreen controls with BACnet®	▼	▼
Temperature and humidity sensors (advanced touchscreen controls only)	▼	▼
Finish options - for universal ceiling mount, downtube, hub plate and winglets (Hi-Pro Polyester); and airfoils (anodized, Hi-Pro Polyester or woodgrain)	•	•

FANS Utility and Centrifugal







VENCO'S TIERED MODEL
APPROACH gives you flexibility in size, performance and construction, matching the appropriate model to your application. Our centrifugal product line offers a variety of options in construction features, materials and performance by model.









PERFORMANCE

		Dr	ive	Fra	me		Scroll M	aterial	s	
Model Size	Maximum Capacities CFM	Static Pressure in. wg	Belt	Direct	Bolted	Welded	Galvanized	Coated Steel	Aluminum	Stainless Steel
VUSF	160,000	21	▼	▼	▼	▼	▼	•	•	•

FANS Utility and Centrifugal







THE VUSF MODELS offer multiple levels of construction for the best value to match the intended application and performance.

Standard Construction
Housing - lock seam
Wheel - aluminum or steel
Rotatable housing (sizes 4 through 24; arrangement 1, 4 and 10; Class 0, I and II)
Corrosion-resistant fasteners
Ball bearing motor - 1/4 hp and larger
Motor pulley - constant or adjustable
Polyester urethane protective powder coating
Options and Accessories
Welded scroll construction
Wheel rotation - clockwise or counterclockwise
Spark resistance - A, B or C
Aluminum, airstream or entire unit
Stainless steel, airstream or entire unit
NEMA 3R disconnect
Isolators
Weatherhood
Shaft seal
Guards - inlet, outlet
Heat slinger, or high temp bearing
Extended lube lines
Drain connection
Access door, bolted
Access door, hinged
Flanges - inlet, outlet, companion
Sheaves, multiple groove
Sure-Aire™, airflow measurement
Extended life bearings
Equipment supports
Decorative or protective powder coating
UL/cUL Listed Power Ventilators
UL/cUL Listed Power Ventilators for Restaurant Exhaust Appliances
UL/cUL Listed Power Ventilators for Smoke Control Systems
AMCA Licensed for FEI, Sound and Air Performance - A1, A2, B1, B6
AMCA Licensed for FEI, Sound and Air Performance - A1, A2, B1, B6

Programmed VFD and controls

Fume & Laboratory Exhaust Systems

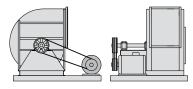




SPARK-RESISTANT CONSTRUCTION

- **Spark C** Includes aluminum inlet cone and rub ring
- **Spark B** Includes aluminum wheel and rub ring
- **Spark A** Includes aluminum wheel, aluminum scroll and aluminum inlet cone

ARRANGEMENT 1 allows for an unlimited motor size and is suitable for high temperatures (up to 1,000°F) or contaminated air. The motor can be located in position W or Z around the fan shaft to ensure proper alignment. Isolation base required (by factory) or structural pad (by others).

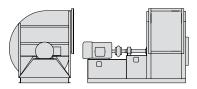


ARRANGEMENT 4 is direct drive with the wheel attached to the motor shaft. Arrangement minimizes maintenance with no sheaves, belt or fan shaft bearings. Provides the most compact design. Limited to temperatures below 110°F.





ARRANGEMENT 8 is direct drive with the motor attached to a fan shaft and bearing assembly. Arrangement is recommended for higher horsepower applications in lieu of belt drive. Bearings are located out of the airstream. Available heat fan package to 750°F.



ARRANGEMENT 10 is the most common fan arrangement. Motor is mounted under the bearing pedestal and can be enclosed with a weatherhood. Limited motor sizes, but arrangement provides smallest overall package size. No mounting base required.





WHEEL TYPES

Backward-Inclined Wheel

Centrifugal, non-overloading style with single-thickness flat blades. Most versatile wheel. Excellent for clean, high-temperature, or contaminated air.



Airfoil Wheel

Centrifugal, non-overloading style with airfoil shaped blades.
Higher operating efficiencies.
Used for clean air applications.



ROTATION

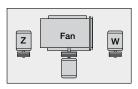
Choice between clockwise (CW) and counterclockwise (CCW) as determined from the drive side. Rotation changes discharge location as illustrated below.





CCW

MOTOR POSITIONS (Arrangement 1)
Motor position determined from the drive side.
Letter assignment is independent of discharge
position and fan rotation.



DISCHARGE POSITIONS

Utility Fans - determined from the drive side. Some models and sizes allow for field rotation.

CCW	CW TH	CCW	CW BH
CCW	CW	CCW	CW
		CCW	CW UB
		CCW	CW

HOUSING CONSTRUCTION

Lock Housing

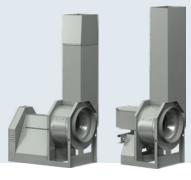
Features an exclusive airtight lock seam. This seam provides a structural bond between the side panels and scroll wrap.



Welded HousingFeatures a fully welded housing.



Fume & Laboratory Exhaust Systems





VJI • INDUSTRIAL
BELT OR DIRECT DRIVE

FUME EXHAUST FANS with integral stacks are designed to safely remove and disperse fumes and odors. Fume exhaust systems replace utility set fans with field-supplied intake ducts and exhaust stacks to ensure a safe roof deck area and aid in preventing re-entrainment of contaminated air into air intake systems. The fan and stack have been designed and factory tested to withstand a force of 115 mph (33.9 psf) without the need for guy wires.

PERFORMANCE

 Capacities range from 200 to 18,000 cfm and up to 9 in. wg of static pressure.

FEATURES INCLUDE:

- 7 foot discharge height, 10 feet optional
- No guy wires (115 mph wind speed)
- Quick installation

APPLICATIONS INCLUDE:

- Grease/Smoke
- Food Processing
- Wastewater/Odor
- Diesel Generator Exhaust
- Industrial Process
- Hospital Clinic
- Sterilization

Standard Construction	VJC	VJI
Housing construction, lock	▼	▼
Housing construction, welded		▼
Material type - galvanized steel	▼	
Material type - coated steel	▼	▼
Temperature limit	400°F	500°F
Arrangement 4		•
Arrangement 10	▼	•
Wheel, backward inclined	▼	•
Minimum bearing life of L ₁₀ 80,000 hours (Average life - L ₅₀ 400,000 hours)	•	•
Weatherhood	▼	•
Slip-fit collar for inlet connection	▼	
Drain only	▼	
Drain connection		▼
Options and Accessories	VJC	VJI
Shaft seal - felt, neoprene	▼	▼
Spark B or C resistant construction	▼	▼
NEMA-3R disconnect	▼	•
Mounting - equipment supports	▼	▼
Access door, bolted	▼	▼
Access door, hinged	▼	•
Extended life bearings L ₁₀ 200,000 hours		▼
UL/cUL Listed Power Ventilators	▼	▼
AMCA Licensed for FEI and Air Performance: Model VJC sizes 6-8		
AMCA Licensed for FEI, Sound and Air Performance: VJC sizes 12-15	and VJI	

DISCHARGE OPTIONS

Straight Stack

Clean design with uniform straight discharge stack. Most economical discharge option.

Fixed Nozzle

Tapered nozzle discharge increases outlet velocity sending exhaust fumes higher above the roof deck area. Does not negatively impact fan performance.

Adjustable Nozzle

Allows the user to adjust the discharge area based on installed conditions. Four blade positions available.

No-Loss Stack

Discharge stack designed to protect against rain water.



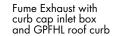




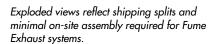
Fume Exhaust with

restrained isolators and GESS equipment

supports







Fume & Laboratory Exhaust Systems





VJHP MODELS use a conical outlet nozzle to accelerate the exhaust to a high velocity. This provides the exhaust with additional momentum for displacement high above the roof. The VJHP is a curb-mounted, self-contained unit, so installation time is reduced by eliminating costly field fabricated inlet and outlet duct. The optional bypass air plenum and damper accommodates constant and variable volume laboratories.

PERFORMANCE

Housing Style: Inline Centrifugal
Stack Style: High Plume Nozzle
Minimum Flow: 500 cfm (800 m³/hr)
Maximum Flow: 26,000 cfm (44,200 m³/hr)

Maximum ESP: 4 in. wg (1,000 Pa)

Standard Construction

Steel construction

Hi-Pro Z - a two-part electrostatically applied coating

Belt or direct drive configuration

Designed and guaranteed to withstand 125 mph wind load ratings

Constant speed drives

Premium efficient, totally enclosed fan cooled motors, Class F insulation, VFD compatible

Spark B resistant construction

Minimum bearing life of L_{10} 100,000 hours

Aluminum wheel and shaft seal

Options and Accessories

NEMA-3R disconnect

Roof curb (12-, 18-, or 24-inch high)

Bypass air plenum - bottom or side inlet

Multiple fans on common plenum for redundancy

Factory-mounted actuators - manual, electric

Isolation dampers

Bypass dampers

UL/cUL Listed Power Ventilators

UL Listed Power Ventilators for Restaurant Exhaust Appliances

AMCA Licensed for Sound and Air Performance

High wind certification - NOA certification #22-0217,03

Seismic certification - HCAI OSP-0748

PERFORMANCE FOR VIHP

Model Size		9	10	12	13	16	18	22	24	30	36
Minimum CFM		300	420	600	810	1050	1320	1650	2760	3690	5310
Maximum CFM		1 <i>7</i> 05	1960	2640	3160	7080	7880	10560	14760	19640	26000
Plume Rise at 3000 (ft./min.)	Minimum (ft.)	14	15	16	1 <i>7</i>	18	19	20	22	24	26
	Maximum (ft.)	19	19	20	21	25	26	30	33	37	42

Performance certified is for installation type A: Free Inlet, Free outlet. Performance ratings do not include the effects of appurtenances (accessories). Power rating (Bhp) does not include transmission losses. Plume rise calculated assuming a 10 mph crosswind. 3,000 ft./min. is the minimum recommended outlet velocity per ANSI Z9.5. The AMCA Certified Ratings Seal does not apply to plume rise.

Fume & Laboratory Exhaust Systems

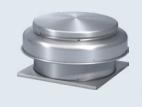


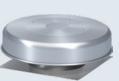
THE MAIN OBJECTIVE of a laboratory exhaust system is to remove hazardous or noxious fumes from a laboratory, dilute the fumes as much as possible, and expel them from the lab building so that the fumes do not contaminate the roof area nor are re-entrained into the building make-up air system.

Venco laboratory exhaust systems offer the following benefits:

- Significant plume rise without unsightly exhaust stacks that detract from the building aesthetics
- Significant dilution of laboratory exhaust effluent, reducing contaminant concentration
- Inline or side inlet centrifugal arrangements
- Reliable drive systems
- Efficient and quiet blower technology
- Application to constant or variable volume exhaust systems
- Efficient discharge nozzle design
- Safe and easy maintenance
- Multiple fan assemblies on a factoryprovided common plenum
- Meets ANSI Z9.5, NFPA-45, and ASHRAE lab design guidelines

Total Air Exhaust effluent with high velocity to prevent reentrainment in through building's AHU. Nozzle The efficient tapered nozzle directs air up and away from the roof deck to keep the adjacent area and personnel safe from contaminated exhaust. High-velocity discharge gives the exhaust additional momentum to be displaced high above the roof. Isolation Damper **Bypass** Àir **Bypass** Damper Àir Plenum Bypass air is used to keep constant fan Bypass Exhaust Exhaust air from either volumes in a VAV Àir constant or variable Air building system. It volume system. maintains discharge velocity and effective plume height. Bypass air also is used to supplement laboratory exhaust for increased plume height or exhaust dilution.







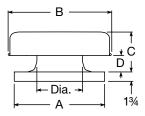
GRAVITY VENTILATORS are designed to relieve or take in air via building pressure. As buildings become pressurized, they will relieve the air from the building and as they come under a negative pressure, they will allow air into the building.

Standard Construction	VRSR	VRSI
Housing - spun aluminum	▼	▼
Birdscreen - galvanized	▼	▼
Corrosion-resistant fasteners	▼	•
Options and Accessories	VRSR	VRSI
Damper	▼	▼
Roof curb	▼	
Roof curb accessories - adaptors, extensions	▼	▼
Birdscreen - aluminum	▼	▼
Insect screen	▼	▼
Insulation - 1/2 or 1-inch	▼	▼
Tie-down points	▼	▼
Decorative or protective powder coating	▼	▼

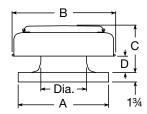
PERFORMANCE

• VRSI, VRSR capacities range from 170 to 8,100 cfm (intake performance) and 230 to 18,300 cfm (relief performance).

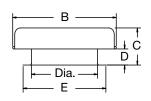
VRSR Sizes 8 thru 24



VRSR Sizes 30 thru 48



VRSI with Optional Flashing Flange Sizes 8 thru 24



DIMENSIONS - In Inches

D 17 (12) (0) (0)	10 111 111	C1103					
Model Size	A	В	С	D	E	Dia.	Throat Area (ft ²)
8	19	201/2	71/4	1 1/2	201/4	81/4	0.37
10	19	201/2	73/4	2	201/4	101/4	0.57
12	22	29	10	31/2	231/4	121/4	0.82
15	22	29	10	31/2	231/4	141/4	1.12
16	26	29	11	41/4	271/4	161/4	1.45
18	30	351/2	93/4	13/4	311/4	201/4	1.83
20	30	351/2	111/4	33/4	311/4	201/4	2.25
24	34	381/4	11	4	351/4	241/2	3.24
30	40	48	18¾	5 7/16	_	301/2	5.03
36	46	56¾	211/4	10	_	36½	7.29
42	52	631/4	241/4	111/4	_	421/2	9.77
48	58	72	261/4	11½	_	481/2	12.83

MOTOR STARTERS



MOTOR STARTERS are available for both single-phase and three-phase motors in commercial and industrial applications. They include basic motor protection as well as the ability to provide advanced motor protection SmartStartTM. All motor starters are available in either indoor or outdoor enclosures.





	MS-1P	MSAC			
	Universal Single-Phase	Advanced Control			
Description	Hand/Off/Auto (HOA) capability in a single phase package with wide range overload. Universal application.	An innovative and versatile starter. Proven for reliability and advanced control capability.			
Ranges	1Ø, 110-240V, 0.1-1 hp	3Ø, 200-600V, 1-25 hp			
User Interface	On/Off switch, recessed hand- auto mode switch, LED status indicators (power, run, fault).	Hand/Off/Auto (HOA) keypad with corresponding LED lights. LED status indicators (power, run, fault).			
Overload Type	Wide range electronic overload (1-16FLA) class 10	Wide range electronic overload (1-40FLA) class 10 or 20			
Control Features	 Voltage input from BMS Auxiliary input (run command contact) Motor status output Fault alarm output signal 	Voltage input from BMS Auxiliary input (run command contact) Motor status output Fault alarm output signal Fireman's override Emergency shutdown Damper control output and limit switch closed loop signal Auxiliary input (stop command contact)			
Enclosures	Compact design conceals hand/ auto switch behind sliding door. Mounts on a single gang box. Indoor (NEMA-1) enclosure. Outdoor (NEMA-4 & 4X) enclosure is weather resistant.	Indoor (NEMA-1) enclosure constructed of 16-gauge steel. Lockable door. Outdoor (NEMA-3R & 4X) enclosure is weather resistant with a fully gasketed door. Constructed of 16-gauge steel. Door and keypad are lockable.			
Disconnect	Allows manual control of input power to motor and provides short circuit protection.	Allows manual control of input power to motor and provides short circuit protection. Lockable handle, no fuses required. Optional			
UL/cUL Listed	Listed for manual motor controller.	Listed for enclosed industrial control panel.			



Life Safety Dampers

- FIRE
- SMOKE
- COMBINATION



LIFE SAFETY DAMPERS are intended to protect openings in walls and/or partitions to prevent the spread of fire and/or smoke.

FIRE DAMPERS are required by all building codes to maintain the required fire resistance ratings of walls, partitions and floors when they are penetrated by air ducts and transfer openings. These products are tested and classified in accordance with UL Standard 555. Fire dampers close automatically upon detection of heat, blocking the opening and preventing the spread of fire into the adjoining compartment or spaces.



Model

DFD-110, 150, 210, 350 FD-110, 150, 350 SMOKE DAMPERS, two applications:

- They may be applied in a passive smoke control system where they simply close and prevent the circulation of air and smoke through a duct or a ventilation opening in a smoke barrier.
- They may be applied as part of an engineered smoke control system designed to control the spread of smoke using walls and floors as barriers and using the building's HVAC system and/or dedicated fans to create pressure differences.

These products are tested and classified in accordance with UL Standard 555S.



Model

SMD-201, 202, 301 SMDR-501 COMBINATION FIRE SMOKE DAMPERS perform the function of both a fire damper and a smoke damper. Building layouts and designs often combine fire and smoke rated partitions and barriers requiring the installation of both a fire damper and smoke damper at the same location. These products are tested and classified in accordance with both UL555 and UL555S.



Model

FSD-211, 212, 311 FSDR-511



Control Dampers

- HEAVY-DUTY/INDUSTRIAL
- VOLUME CONTROL
 FACE/BYPASS
- MANUAL BALANCING
- INSULATED THERMALLY BROKEN



HEAVY-DUTY/INDUSTRIAL CONTROL DAMPERS have a heavy-duty flanged frame designed to regulate airflow and provide shutoff in HVAC or industrial process control systems. They are available in 3V, airfoil or round blade styles. The HCD series is designed for applications with pressure up to 45 in. wg and velocities up to 6,000 fpm. The HCDR series is designed for applications with pressure up to 20 in. wg and velocities up to 6,500 fpm.



Model

HCD-120, 130, 135, 220, 221, 230, 240, 324, 330, 430, 524, 530

HCDR-050,150, 152, 250, 350, 351, 450

CONTROL DAMPERS are designed to regulate the airflow in an HVAC system. They can be used in intake, exhaust, or mixed air applications. These dampers require operation by either manual, electric or pneumatic actuators.

VOLUME CONTROL DAMPERS regulate the flow of air and can also be used as a positive shutoff or automatic control. They are available in 3V, airfoil, round and vertical blade styles.



Model

VCD-20, 23, 33, 40, 42, 43

VCDR-50, 53

VCD-23V, VCD-33V

BALANCING DAMPERS are designed to regulate flow of air in an HVAC system. They are used to accomplish system balancing. A manual balancing damper is equipped with a locking quadrant which fixes the damper blades in place after adjustment. These dampers are not intended to be used in applications as a positive shutoff or for automatic control.



Model

MBD-10, 15; MBDR-50

INSULATED THERMALLY BROKEN CONTROL DAMPERS are used in applications where it is necessary to minimize the thermal transfer of energy and reduce condensation. The ICD-44 has thermally broken blades. The ICD-45 has thermally broken blades and frame.





Model

ICD-44, 45



Backdraft & Relief

- **BACKDRAFT**
- **BAROMETRIC RELIEF**
- HEAVY-DUTY/INDUSTRIAL BACKDRAFT
- PRESSURE RELIEF



BACKDRAFT DAMPERS are used in ventilation systems to allow airflow in one direction and prevent airflow in the opposite direction. A relief damper has an elevated and adjustable start-open pressure while providing the backdraft function.

BACKDRAFT DAMPERS can be used as exhaust or intake dampers. To help open the damper blades, backdraft dampers use springs, adjustable counterbalance weights, or a motorpack.



Model

BD-100, 300, 320, 330 WD-100, 110, 120, 200, 210, 220, 300, 320, 330, 400, 410, 420, 430 EM-10, 11, 12, 30, 31, 32, 40, 41, 42 WDR-53

HEAVY-DUTY/INDUSTRIAL BACKDRAFT DAMPERS have a flanged frame and are designed to prevent backflow at static pressures up to 20 in. wg. Counterbalance weights are mounted externally for easy adjustment and balancing in the field.



Model

HB-110, 120, 230, 240, 330 HBR-050,150

BAROMETRIC RELIEF DAMPERS are backdraft dampers with an adjustable start-open pressure. They are used for gravity ventilation and low velocity systems. Counterbalance weights provide the ability to fine tune start-toopen and full-open operation.



Model

BR-10, 11, 12, 30, 31, 32, 40, 41, 42

PRESSURE RELIEF DAMPERS are backdraft dampers with adjustable start-open pressure, capable of maintaining a relatively constant pressure at various airflows, which closes upon a decrease in differential pressure. Pressure relief dampers do not immediately open fully upon reaching their start-open pressure. HPR series dampers are flange mounted with counterbalance weights mounted externally for easy adjustment and balancing in the field.



Model

HPR-120, 230, 330



Specialty Dampers

- BLAST
- TORNADO
- BUBBLE-TIGHT



SPECIALTY DAMPERS have been developed to perform in industrial and severe environment conditions.

BLAST DAMPERS are designed to remain open under normal operating conditions to allow normal airflow. In the event of an explosion, the HBS series are designed to react to the shock-wave and close, helping to contain the explosion. These models are double flanged channel frame style dampers with single thickness blades. The HBS-330/430 will close



in the same direction as normal flow. The HBS-331/431 will close in the opposite direction as normal flow. TORNADO DAMPERS are designed to remain open during normal operating conditions to allow normal airflow. In the event of a tornado, the HTOD series are designed to react to rapid pressure changes. These models are double flanged channel frame style dampers with single thickness blades. The HTOD-330 will close in the same direction as normal flow. The HTOD-



331 will close in the opposite direction as normal flow.

Model

HBS-330, 331, 430, 431

BUBBLE-TIGHT DAMPERS are designed for isolation applications. Bubble-tight means the damper has the lowest possible leakage: zero. Every bubble-tight damper is factory leakage tested to ensure a bubble-tight seal. This damper is recommended for two-position shutoff applications.



Model

HBT-221; HBTR-151, 451, 551

Model

HTOD-330, 331



- STATIONARY
- COMBINATION



STATIONARY

STATIONARY EXTRUDED ALUMINUM LOUVERS are used in applications that require intake and exhaust ventilation with moderate protection from rain and weather infiltration.

Drainable and non-drainable models available.

DRAINABLE BLADES

Designed with a drainable head and drainable blades to protect air intake and exhaust openings in the building's exterior walls by minimizing water penetration. Drain gutters are located on every blade to capture water which is dispersed to the jambs and drained out of the sill.



Model

VASD-2, 4, 6

NON-DRAINABLE BLADES

Designed to incorporate traditional non-drainable J style blades with sloped sill. High free areas provide minimum resistance to airflow. Design incorporates hidden mullions when multi-wide sections are needed.



Model

VASJ-2, 4, 6



EXTRUDED ALUMINUM COMBINATION LOUVER/

stationary blades into one common frame member. Design maintains a stationary appearance when adjustable blades are closed. A tight seal is created to prevent the passage of air.

DAMPERS incorporate operable and

DRAINABLE BLADES

All models include drainable stationary blades and a drainable head member. Drainable adjustable blades have either concealed blade linkage or exposed on-blade linkage. Design incorporates airfoil adjustable blades for less airflow resistance.



Model

VACC-4, 6



- ADJUSTABLE
- WIND-DRIVEN RAIN
- PENTHOUSE



ADJUSTABLE

ADJUSTABLE EXTRUDED ALUMINUM OPERABLE BLADE LOUVERS are designed to be open or closed to protect air intake and exhaust openings in exterior building walls. Louver blades are center pivoted and can be operated manually or by any commonly specified damper actuator.

DRAINABLE BLADES

In the open position these louvers function as a conventional louver while providing tight shutoff from air and other elements when in the closed position.



Model

VAAD-4, 6, 6W



WIND-DRIVEN RAIN

WIND-DRIVEN RAIN LOUVERS are Venco's most effective louvers in minimizing water penetration through wall openings. Designed to protect air intake and exhaust openings in building exterior walls that are sensitive to the penetration of wind-driven rain.

HORIZONTAL BLADES

Horizontal blades offer the traditional louver look and excellent protection against wind-driven rain.



Model

VAHH-5

VERTICAL BLADES

Vertical blades offer the best protection against wind-driven rain although the vertical blade look is not typical.



Model

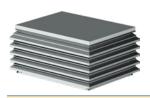
VAVH-5



LOUVER PENTHOUSES offer clean lines, mitered corners, all aluminum construction and removable hoods.

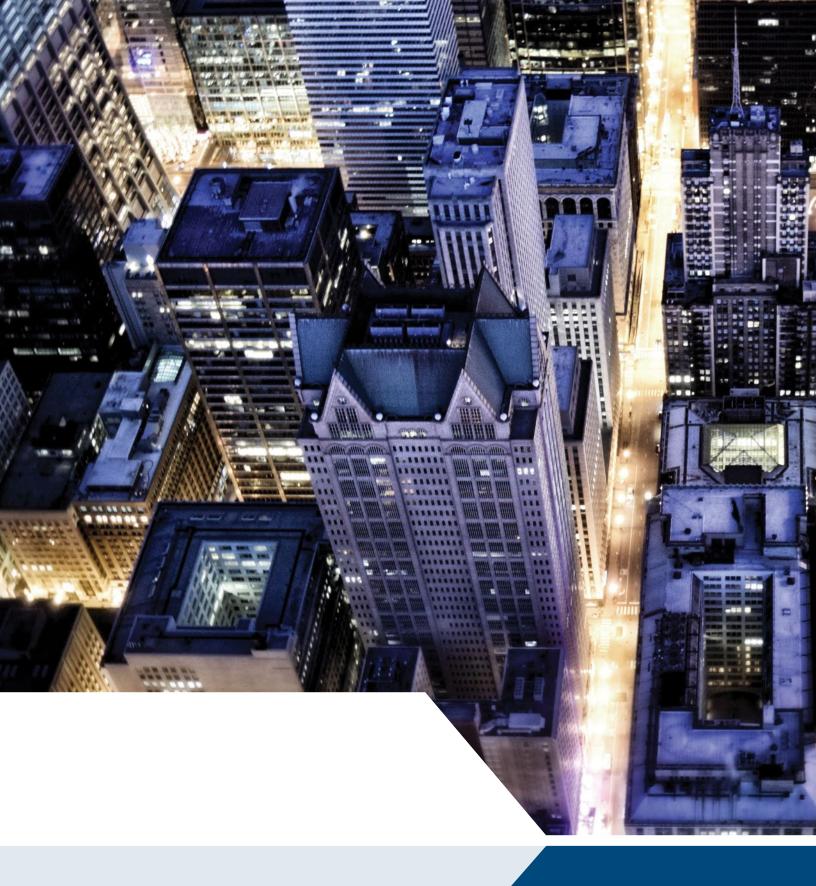
For complete product information on Model VLPI Intake and VLPR Relief, contact your local representative.

THE LOW SILHOUETTE LOUVERED PENTHOUSES are designed for intake (VLPI) or relief (VLPR) applications with either natural gravity or positive pressure systems. These units feature a storm-proof aluminum louver with mitered corners and clean horizontal lines. The design affords lower pressure drops while maintaining low hood heights. Removable cover is lined with fiberglass to prevent condensation. Maximum throat dimension is 60 x 120 inches.



Model

VLPI, VLPR





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