

Adjustable Louver Drainable Blades

Application and Design

VAAD-6W is an adjustable louver designed to protect air intake and exhaust openings in building exterior walls that require tight air shut off. Design incorporates a drainable head member and adjustable drainable blades to channel water to the jambs which guides the water through vertical downspouts for escape at the sill. The VAAD-6W is an extremely efficient louver tested in accordance with AMCA 500-L air performance and water penetration enabling designers to select and apply with confidence.

Standard Construction

Frame Heavy gauge extruded 6005-T5 aluminum, 6 in. x 0.081 in. nominal wall thickness

Blades..... Drainable design, heavy gauge extruded 6063-T5 aluminum, 0.088 in. nominal wall

thickness, positioned at 32° angles on approximately 4.5 in. centers

Seals Dual-durometer extruded vinyl blade seals, Compressible stainless steel jamb seals

Temperature

Restrictions. . . . (-20° F) - (+180°F)

Linkage Side linkage, out of airstream (concealed in

frame)

Bearings Synthetic sleeve type

Axles ½ in. dia. zinc plated steel

Construction . . . Mechanically fastened

 $\mbox{\bf Birdscreen.} \ldots 3/4$ in. x 0.051 in. flattened expanded aluminum

in removable frame, inside mount (rear)

Finish.....Mill

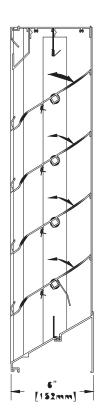
Minimum Size..12 in. W x 12 in. H

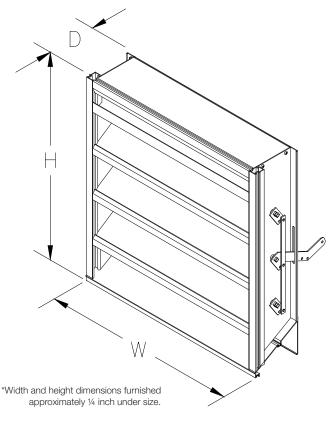
Maximum Single

Section Size ... 60 in. W x 120 in. H

Options (at additional cost)

- A variety of bird and insect screens
- A variety of electric or manual actuators
- Clip angles
- Extended sill
- Filter rack
- Flanged frame
- Glazing adaptor
- Security bars
- A variety of architectural finishes including: Clear anodize Integral color anodize Baked enamel paint Kynar paint





Free Area Chart (Sq. ft.)

Adjustable Louver Drainable Blade Extruded Aluminum

Louver	Louver Width in Inches								
Height Inches	12	18	24	30	36	42	48	54	60
12	0.25	0.40	0.55	0.70	0.85	1.01	1.16	1.31	1.46
18	0.46	0.75	1.04	1.32	1.61	1.89	2.18	2.47	2.75
24	0.68	1.09	1.51	1.93	2.35	2.76	3.18	3.60	4.01
30	1.10	1.78	2.45	3.13	3.81	4.48	5.16	5.84	6.51
36	1.32	2.13	2.94	3.75	4.56	5.37	6.18	6.99	7.80
42	1.53	2.47	3.41	4.36	5.30	6.24	7.18	8.12	9.06
48	1.95	3.15	4.35	5.56	6.76	7.96	9.16	10.36	11.56
54	2.17	3.51	4.84	6.18	7.51	8.85	10.18	11.52	12.85
60	2.38	3.85	5.32	6.78	8.25	9.72	11.18	12.65	14.11
66	2.80	4.53	6.26	7.98	9.71	11.43	13.16	14.89	16.61
72	3.02	4.88	6.74	8.60	10.46	12.32	14.18	16.04	17.90
78	3.24	5.23	7.22	9.21	11.20	13.19	15.18	17.17	19.16
84	3.66	5.91	8.16	10.41	12.66	14.91	17.16	19.41	21.66
90	3.88	6.26	8.64	11.03	13.41	15.80	18.18	20.57	22.95
96	4.09	6.60	9.12	11.64	14.15	16.67	19.18	21.70	24.21
102	4.51	7.29	10.06	12.84	15.61	18.39	21.16	23.94	26.71
108	4.73	7.64	10.55	13.46	16.37	19.27	22.18	25.09	28.00
114	4.94	7.98	11.02	14.06	17.10	20.14	23.18	26.22	29.26
120	5.36	8.66	11.96	15.26	18.56	21.86	25.16	28.46	31.76

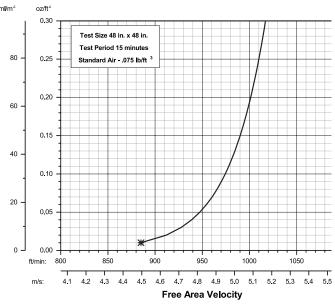
Airflow Resistance (Standard Air - .075 lb/ft³)

0.9 200 Test Size 48 in, x 48 in, 0.7 Standard Air . 075 lb/ft 0.6 0.5 0.4 90 80 0.3 70 Static Pressure Drop 60 50 0.2 0.08 0.07 0.05 5 6 7 8 9 10 Free Air Velocity

Model VAAD-6W resistance to airflow (pressure drop) varies depending on louver application (air intake or air exhaust). Free area velocities (shown) are higher than average velocity through the overall louver size. See louver selection information.

Water Penetration (Standard Air - .075 lb/ft³)

Test size 48 in. x 48 in. Test duration of 15 min.



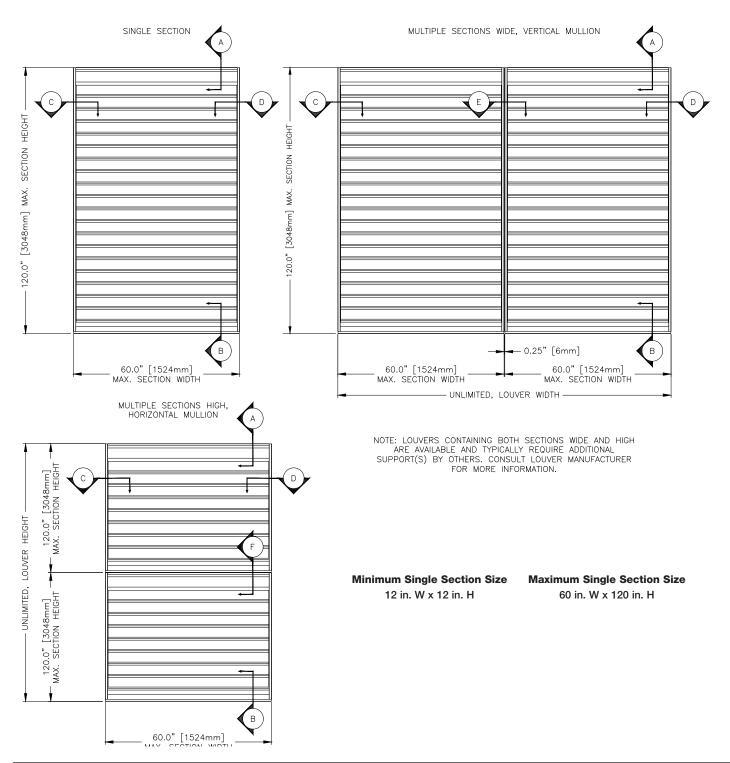
The AMCA Water Penetration Test provides a method for comparing various louver models and designs as to their efficiency in resisting the penetration of rainfall under specific laboratory test conditions. The beginning point of water penetration is defined as that velocity where the water penetration curve projects through .01 oz. of water (penetration) per sq. ft. of louver free area. *The beginning point of water penetration for Model VAAD-6W is 885 fpm free area velocity. These performance ratings do not guarantee a louver to be weather-proof or stormproof and should be used in combination with other factors including good engineering judgement in selecting louvers.



Maximum Size and Installation Information

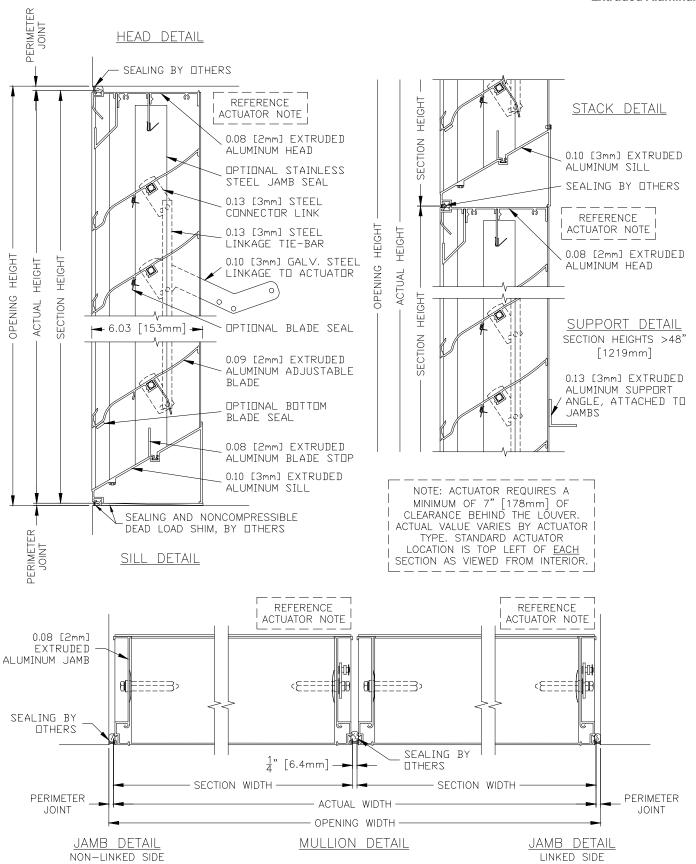
Adjustable Louver Drainable Blade Extruded Aluminum

Maximum single section size for model VAAD-6W is 60 in. W x 120 in. H. Larger openings require field assembly of multiple louver sections to make up the overall opening size. Individual louver sections are designed to withstand a 25 PSF wind load (please consult Venco if the louvers must withstand higher wind-loads). Structural reinforcing members may be required to adequately support and install multiple louver sections within a large opening. Structural reinforcing members along with any associated installation hardware is not provided by Venco unless indicated otherwise by Venco. Options and accessories including, but not limited to, screens, filter racks, louver doors, and blank off panels are not subject to structural analysis unless indicated otherwise by Venco. Additional information on louver installation may be found in AMCA Publication #501, Louver Application Manual.



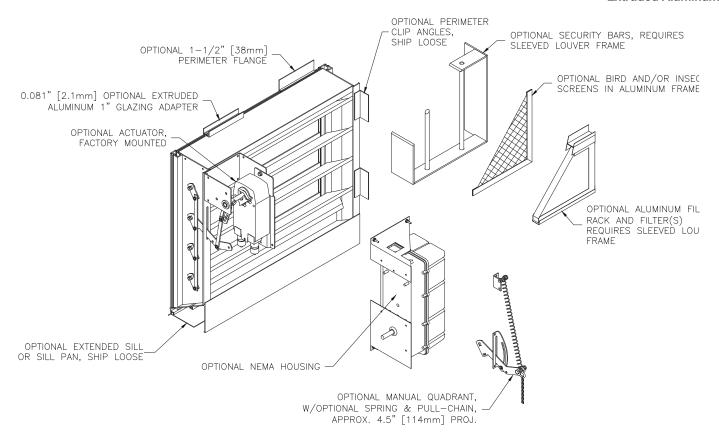


Adjustable Louver Drainable Blade Extruded Aluminum





Adjustable Louver Drainable Blade Extruded Aluminum



FINISHES

Finish Type	Description/Application	Color Selection	Standard Warranty (Aluminum)		
AAMA 2605 100% Fluoropolymer (FEVE) 2-Coat 70% Kynar® (PVDF) 3-Coat 70% Kynar® (PVDF) 4-Coat 70% Kynar® (PVDF)	"Best." The premier finish for extruded aluminum. Tough, long-lasting coating has superior color retention and abrasive properties. Resists chalking, fading, chemical abrasion and weathering.	Standard Colors: Any of the 27 standard colors shown can be furnished in 70% or 50% Kynar®, 100% Fluoropolymer or Baked Enamel.	10 Years (20 Years Optional)		
AAMA 2604 50% Kynar® / Acroflur®	"Better." Tough, long-lasting coating has excellent color retention and abrasive properties. Resists chalking, fading, chemical abrasion and weathering.	Mica Colors: Greenheck offers 6 standard Mica colors for 70% Kynar® or 100% Fluoropolymer. Custom Colors:	5 Years		
AAMA 2603 Baked Enamel	"Good." Provides good adhesion and resistance to weathering, corrosion and chemical stain.	Custom color matching is available. Consult your Greenheck representative for cost and/or lead-time implications if a custom color is required.	1 Year		
AA-M10C22A42 Integral Color Anodize	"Two-step" anodizing is produced by following the normal anodizing step with a second, colorfast process.	Light, Medium, Dark or Extra Dark Bronze; Champagne; Black	5 years		
AA-M10C22A41 Clear Anodize 215 R-1	Clear, colorless and hard oxide aluminum coating that resists weathering and chemical attack.	Clear	5 years		
AA-M10C22A31 Clear Anodize 204	Clear, colorless and hard oxide aluminum coating that resists weathering and chemical attack.	Clear	1 Year		
Prime Coat	Louvers or architectural products shall be cleaned, pre-treate painting. Greenheck does not recommend prime coat or field	n/a			
Mill	Materials may be supplied in natural aluminum or galvanized there is no concern for color or color change.	in natural aluminum or galvanized steel finish when normal weathering is acceptable and or or color change.			

Finishes meet or exceed AAMA 2605, AAMA 2604, and AAMA 2603 requirements. Please consult www.greenheck.com for complete information on standard and extended paint warranties. Paint finish warranties are not applicable to steel products.



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