

## Combination Louver/Damper Airfoil Blade

### Application and Design

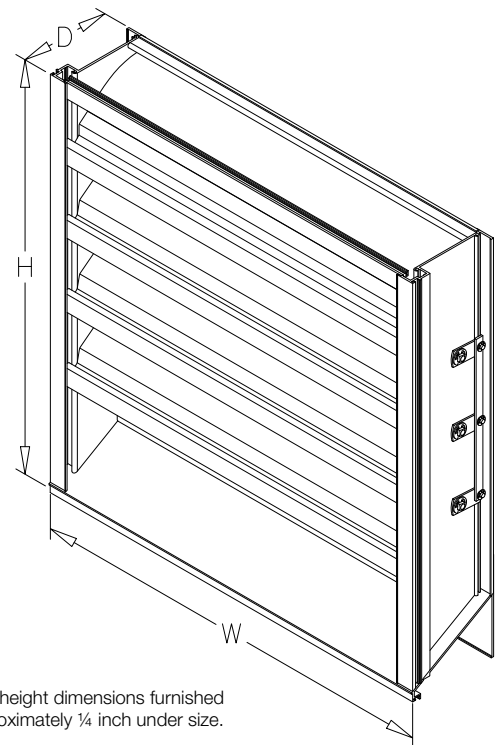
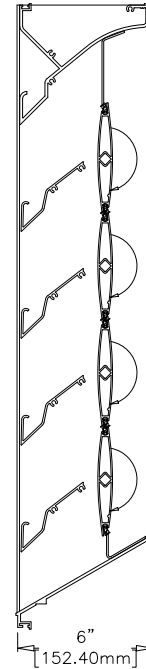
VACC-6 is a combination louver/damper designed to protect air intake and exhaust openings in building exterior walls that, at times, require tight air shut off. Design incorporates a drainable head member, drainable stationary blades and operable airfoil blades. When the operable blades are open, airflow is permitted through the louver, when the blades are closed, a tight seal is created to prevent the passage of air. The VACC-6 is an extremely efficient louver tested in accordance with AMCA 500-L air performance and water penetration enabling designers to select and apply with confidence.

### Standard Construction

- Frame** . . . . . Heavy gauge extruded 6063-T5 aluminum,  
6 in. x 0.125 in. nominal wall thickness
- Blades** . . . . . Stationary blade: drainable design, heavy gauge extruded  
6063-T5 aluminum, 0.081 in. nominal wall thickness,  
positioned at 45° angles on approximately  
5 in. centers  
Operable blade: airfoil design, heavy gauge extruded  
6063-T5 aluminum, 0.063 nominal wall thickness
- Seals** . . . . . TPE blade seals  
Compressible stainless steel jamb seals
- Temperature Restrictions** . . . (-20° F) - (+180° F)
- Linkage** . . . . . Side linkage, out of airstream (concealed in frame)
- Bearings** . . . . . Synthetic sleeve type
- Axles** . . . . . ½ in. dia. zinc plated steel
- Construction** . . . Mechanically fastened
- Birdscreen** . . . . ¾ in. x 0.051 in. flattened expanded aluminum in  
removable frame, inside mount (rear)
- Finish** . . . . . Mill
- Minimum Size** . . 12 in. W x 16 in. H
- Maximum Single Section Size** . . . 60 in. W x 96 in. H

### Options (at additional cost)

- A variety of bird and insect screens
- A variety of electric, pneumatic or manual actuators
- Clip angles
- Extended sill
- Filter rack
- Flanged frame
- Glazing adaptor
- Hinged frame
- Security bars
- A variety of architectural finishes including:
  - Clear anodize
  - Integral color anodize
  - Baked enamel paint
  - Kynar paint



\*Width and height dimensions furnished approximately ¼ inch under size.

# PERFORMANCE DATA

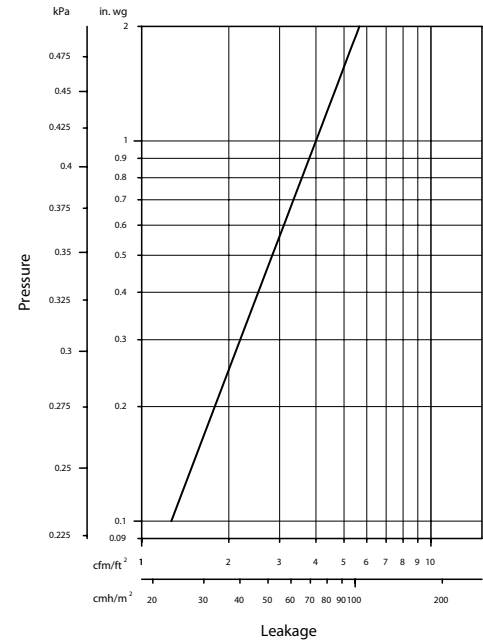
# VACC-6

Aluminum Combination Louver/Damper  
Concealed Linkage

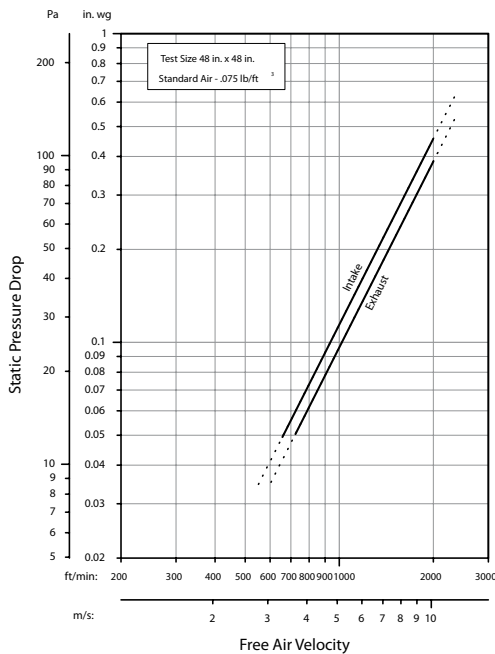
## Free Area Chart (Sq. ft.)

Louver Height Inches	Louver Width in Inches													
	12	15	18	21	24	27	30	33	36	39	42	48	54	60
16	0.20	0.27	0.33	0.40	0.46	0.53	0.59	0.66	0.72	0.79	0.85	0.98	1.11	1.24
21	0.40	0.52	0.65	0.78	0.91	1.04	1.17	1.30	1.42	1.55	1.68	1.94	2.20	2.45
24	0.59	0.78	0.98	1.17	1.36	1.55	1.74	1.94	2.13	2.32	2.51	2.90	3.28	3.66
30	0.79	1.04	1.30	1.55	1.81	2.06	2.32	2.58	2.83	3.09	3.34	3.85	4.36	4.87
33	0.97	1.28	1.60	1.91	2.22	2.54	2.85	3.17	3.48	3.79	4.11	4.74	5.37	5.99
39	1.18	1.56	1.94	2.33	2.71	3.09	3.47	3.85	4.24	4.62	5.00	5.77	6.53	7.30
42	1.34	1.77	2.21	2.64	3.07	3.51	3.94	4.38	4.81	5.24	5.68	6.55	7.41	8.28
48	1.57	2.08	2.59	3.10	3.61	4.12	4.62	5.13	5.64	6.15	6.66	7.68	8.70	9.72
51	1.57	2.08	2.59	3.10	3.61	4.12	4.62	5.13	5.64	6.15	6.66	7.68	8.70	9.72
60	1.96	2.60	3.23	3.87	4.51	5.14	5.78	6.41	7.05	7.69	8.32	9.59	10.87	12.14
66	2.33	3.08	3.84	4.59	5.35	6.10	6.85	7.61	8.36	9.12	9.87	11.38	12.89	14.40
78	2.74	3.63	4.52	5.41	6.30	7.19	8.08	8.97	9.86	10.75	11.64	13.42	15.20	16.98
84	2.94	3.89	4.85	5.80	6.75	7.71	8.66	9.61	10.56	11.52	12.47	14.38	16.28	18.19
96	3.53	4.67	5.81	6.96	8.10	9.24	10.39	11.53	12.67	13.82	14.96	17.25	19.54	21.82

## Air Leakage (with damper section closed) Test size 48 in. x 48 in.



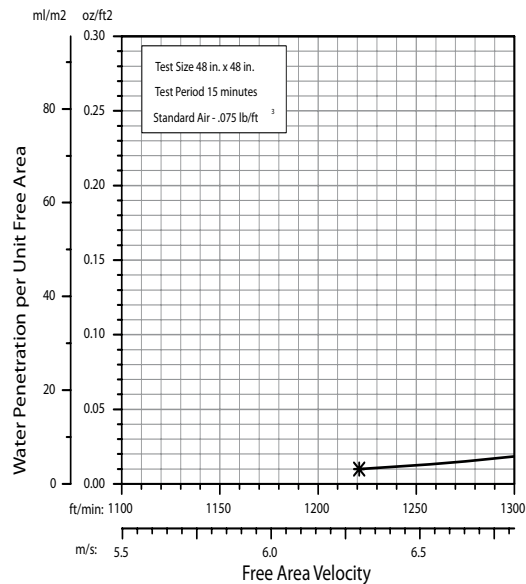
## Airflow Resistance (Standard Air - .075 lb/ft³)



Model VACC-6 resistance to airflow (pressure drop) varies depending on louver application (air intake or air exhaust). Free area velocities (shown) are higher than average velocity through the overall louver size. See louver selection information.

## Water Penetration (Standard Air - .075 lb/ft³)

Test size 48 in. x 48 in. Test duration of 15 min.



The AMCA Water Penetration Test provides a method for comparing various louver models and designs as to their efficiency in resisting the penetration of rainfall under specific laboratory test conditions. The beginning point of water penetration is defined as that velocity where the water penetration curve projects through .01 oz. of water (penetration) per sq. ft. of louver free area. **\*The beginning point of water penetration for Model VACC-6 is 1221 fpm free area velocity.** These performance ratings do not guarantee a louver to be weather-proof or stormproof and should be used in combination with other factors including good engineering judgement in selecting louvers.

# INSTALLATION DETAILS

# VACC-6

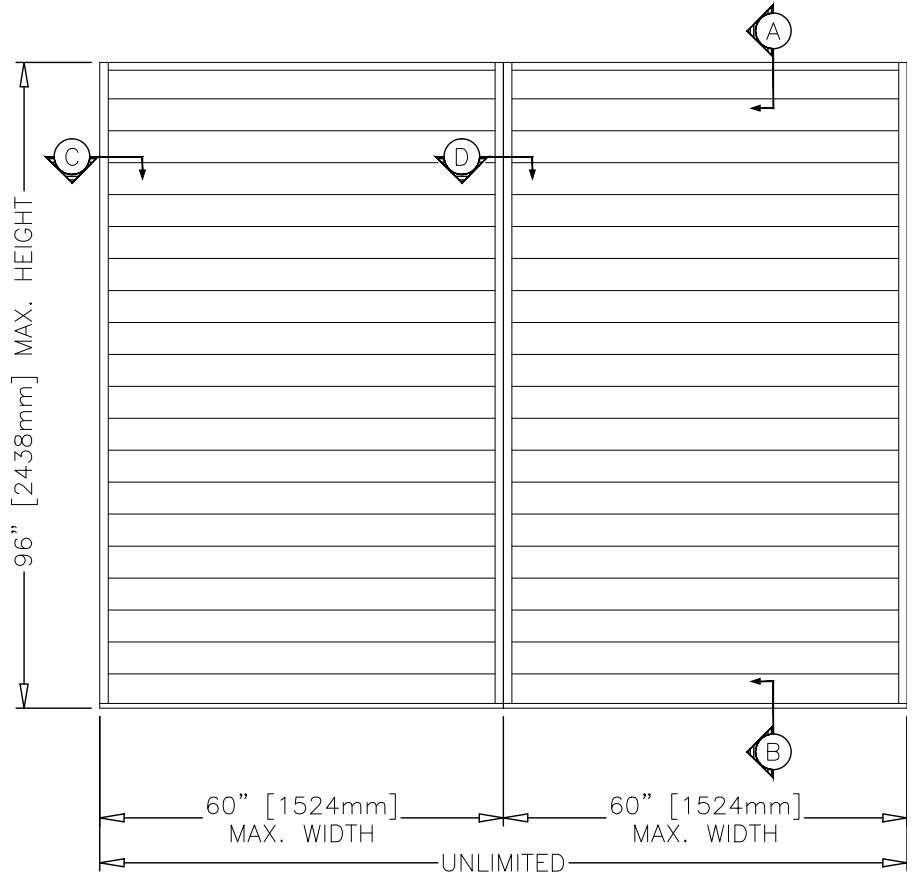
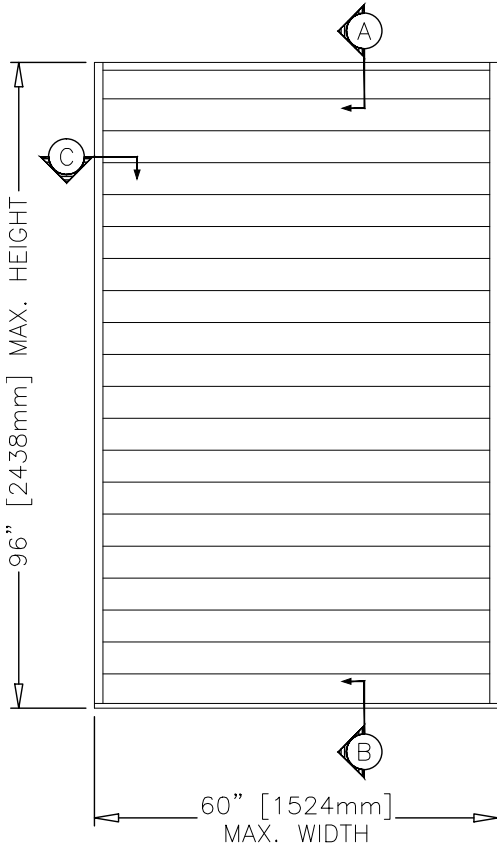
## Maximum Size and Installation Information

Aluminum Combination Louver/Damper  
Concealed Linkage

The maximum single section size for the VACC-6 is 60 in. W x 96 in. H. Larger openings require field assembly of multiple louver sections to make up the overall opening size. Individual louver sections are designed to withstand a 25 PSF wind load (please consult Venco if the louvers must withstand higher wind-loads). Structural reinforcing members may be required to adequately support and install multiple louver sections within a large opening. Structural reinforcing members along with any associated installation hardware is not provided by Venco unless indicated otherwise by Venco. Options and accessories including, but not limited to, screens, filter racks, louver doors, and blank off panels are not subject to structural analysis unless indicated otherwise by Venco.

SINGLE SECTION

MULTIPLE SECTION W/ MULLION



**Minimum Single Section Size**

12 in. W x 16 in. H

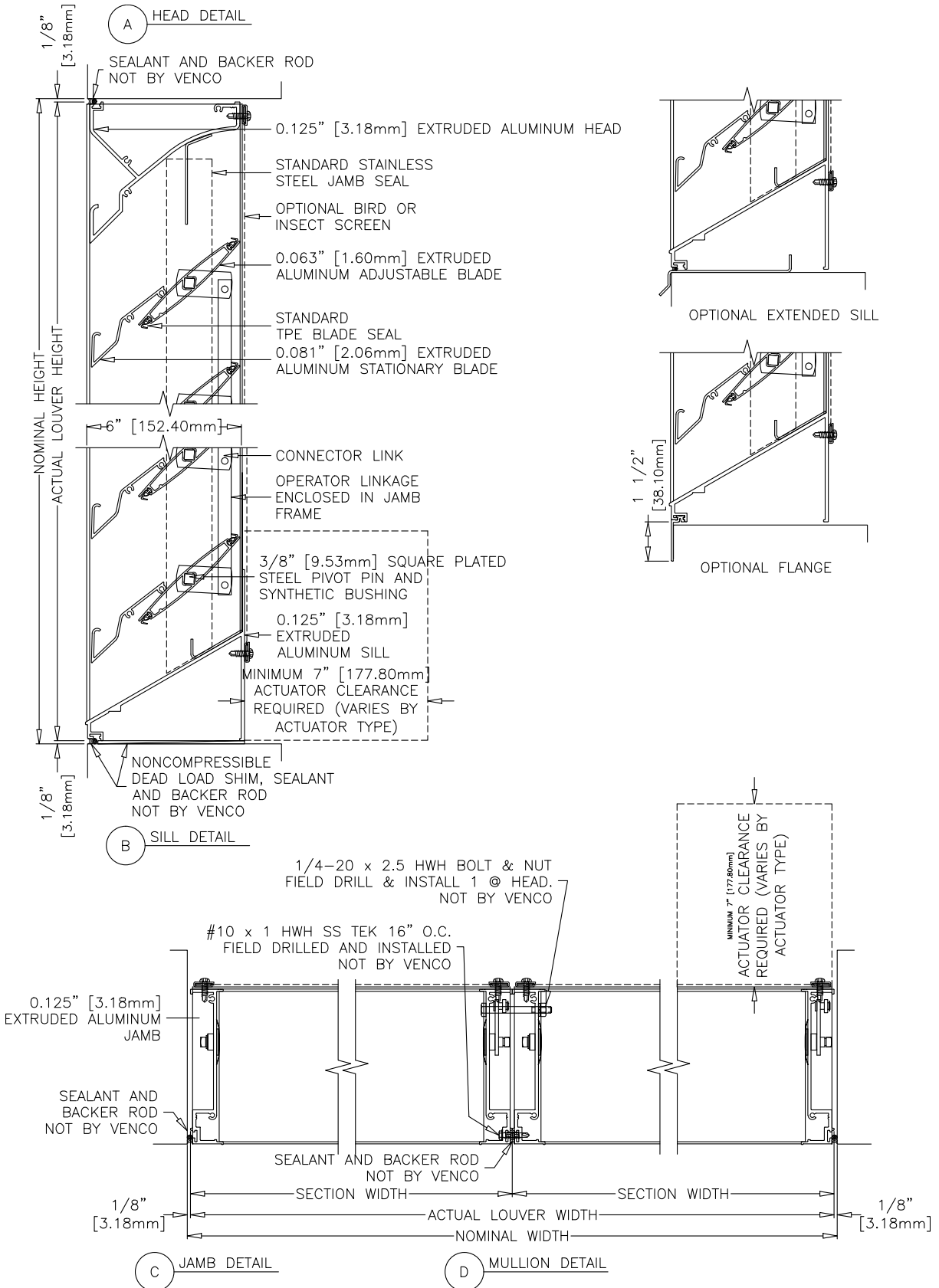
**Maximum Single Section Size**

60 in. W x 96 in. H

# PRODUCT DETAILS

# VACC-6

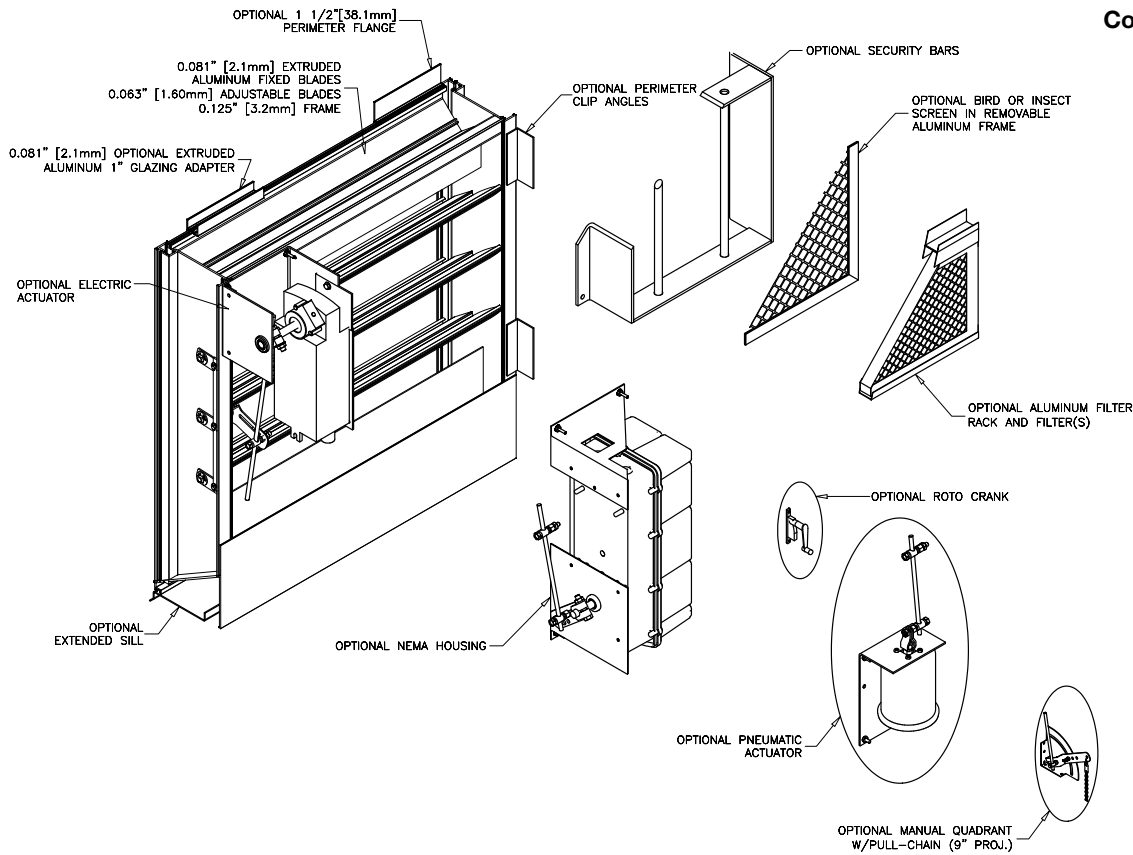
Aluminum Combination Louver/Damper  
Concealed Linkage



# OPTION DRAWINGS

# VACC-6

## Aluminum Combination Louver/Damper Concealed Linkage



# FINISHES

Finish Type	Description/Application	Color Selection	Standard Warranty (Aluminum)
<b>AAMA 2605</b> 100% Fluoropolymer (FEVE) 2-Coat 70% Kynar® (PVDF) 3-Coat 70% Kynar® (PVDF) 4-Coat 70% Kynar® (PVDF)	<b>"Best."</b> The premier finish for extruded aluminum. Tough, long-lasting coating has superior color retention and abrasive properties. Resists chalking, fading, chemical abrasion and weathering.	<b>Standard Colors:</b> Any of the 27 standard colors shown can be furnished in 70% or 50% Kynar®, 100% Fluoropolymer or Baked Enamel.	10 Years (Consult Venco for availability of extended warranty)
<b>AAMA 2604</b> 50% Kynar® / Acroflur®	<b>"Better."</b> Tough, long-lasting coating has excellent color retention and abrasive properties. Resists chalking, fading, chemical abrasion and weathering.	<b>Mica Colors:</b> Venco offers 6 standard Mica colors for 70% Kynar® or 100% Fluoropolymer.	5 Years
<b>AAMA 2603</b> Baked Enamel	<b>"Good."</b> Provides good adhesion and resistance to weathering, corrosion and chemical stain.	<b>Custom Colors:</b> Custom color matching is available. Consult your Venco representative for cost and/or lead-time implications if a custom color is required.	1 Year
<b>AA-M10C22A42</b> Integral Color Anodize	"Two-step" anodizing is produced by following the normal anodizing step with a second, colorfast process.	Light, Medium, Dark or Extra Dark Bronze; Champagne; Black	5 years
<b>AA-M10C22A41</b> Clear Anodize 215 R-1	Clear, colorless and hard oxide aluminum coating that resists weathering and chemical attack.	Clear	5 years
<b>AA-M10C22A31</b> Clear Anodize 204	Clear, colorless and hard oxide aluminum coating that resists weathering and chemical attack.	Clear	1 Year
<b>Prime Coat</b>	Louvers or architectural products shall be cleaned, pre-treated and receive a prime coat finish suitable for field painting. Venco does not recommend prime coat or field painting of materials.		n/a
<b>Mill</b>	Materials may be supplied in natural aluminum or galvanized steel finish when normal weathering is acceptable and there is no concern for color or color change.		n/a

Finishes meet or exceed AAMA 2605, AAMA 2604, and AAMA 2603 requirements. Please consult Venco for complete information on standard and extended paint warranties. Paint finish warranties are not applicable to steel products.



VACC-6  
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