

### **Application**

VCD-33V is an extremely low leakage damper with vertical blade orientation designed to meet the highest standards established for commercial control dampers. The VCD-33V is intended for application in medium to high pressure and velocity systems.

This model is also IECC (International Energy Conservation Code) compliant with a leakage rating of 3 cfm/ft $^2$  at 1 in. wg (55 cmh/m $^2$  at .25 kPa) or less.

## **Damper Ratings**

#### Velocity

Up to 4000 fpm (20.3 m/s)

#### Leakage

Class 1 A at 1 in. wg (.25 kPa) Class 1 at 4 in. - 8 in. wg (1 kPa - 2 kPa)

#### **Pressure**

Up to 8 in. wg (2 kPa) pressure differential For pressures greater than 8 in wg, consult factory.

#### **Temperature**

-40°F to 250°F (-40°C to 121°C). Consult factory for higher temperatures.

### Construction

	Standard	Optional
Frame Material	Galvanized Steel	304SS
Frame Thickness	16 ga. (1.5 mm)	12 ga. (2.7 mm)*
Frame Type	5 in. x 1 in. (127mm x 25mm) hat channel	Single flange, Reversed flange, Double flange
Blade Material	Galvanized steel	304SS
Blade Thickness	2 skins of 20 ga. (1 mm)	-
Blade Type	Airfoil	-
Blade Action	Opposed	Parallel
Linkage	Plated steel out of airstream	316SS
Axle Bearings	Synthetic (acetal) with thrust washers	316SS with thrust washers
Axle Material	Plated steel	316SS
Blade Seals	TPE	Silicone
Jamb Seals	Stainless Steel	-
Paint Finishes	Mill Finish	Baked Enamel, Hi Pro Polyester, Industrial Epoxy

<sup>\*</sup>When 12 ga. frame is selected and the damper height is less than 17 inches, low profile top and bottom frame members are utilized. These low profile frame members will be made from 16 ga. material.

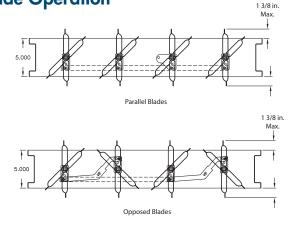


\* W & H dimension furnished approximately ¼ in. (6mm) undersize.

### **Size Limitations**

W 11	Minimum	Maximum Size		
WxH	Size	Single Section	Multiple Section	
Inches	6 x 6	74 x 60	148 x 120	
mm	152 x 152	1880 x 1524	3759 x 3048	

### **Blade Operation**

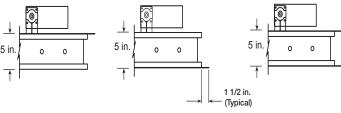


### **Notes:**

- Airfoil shape reduces pressure drop and turbulence at velocities to 4000 fpm (20.3 m/s).
- Frames are constructed with reinforced corners. Low profile jambs are used on sizes less than 17 in. (432mm) high.
- Electric actuator and manual quadrant available. Factory supplied actuators are sized for 1500 fpm (7m/s) and fully closed differential pressure of 2 in. wg (.5 kPa). contact factory for actuator sizing on applications exceeding those limits.
- In applications where airflow could be uneven, such as a discharge fan, it is imperative to verify that at no point the maximum velocity exceeds the damper's cataloged velocity.

# **Options**

- Actuators (24V, 120V, manual, pull chain)
- Actuator mounting (external, external kit (field assembly), internal)
- Flanges
- Multi-section fastening
- NEMA enclosures (3, 4, 4X, 7)
- OCI (open or closed indicator)
- R Transition
- Retaining angles
- Security bars
- Sleeves
- Transformers



Single Flange

**Reversed Flange** 

**Double Flange** 

\*When 12 ga. frame is selected and the damper height is less than 17 inches, low profile side members are utilized. These low profile frame members will be made from 16 ga. material.

# **Document Links**

#### <u>Installation Instructions</u>



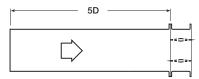
#### **Product Catalog**



#### <u>Damper Warranty</u> <u>Statement</u>



## **AMCA 5.2**



12 in. x 12 in. (305mm x 305mm)

12 In. X 12 In. (305mm X 305mm)	
Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.05
1500	0.11
2000	0.19
2500	0.29
3000	0.41
3500	0.55
4000	0.72

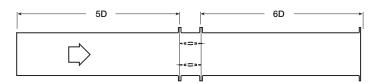
24 in. x 24 in. (610mm x 610mm)		
Velocity (fpm)	Pressure Drop (in. wg)	
, , ,	(iii. wg)	
500	0.01	
1000	0.03	
1500	0.06	
2000	0.10	
2500	0.16	
3000	0.23	
3500	0.30	
4000	0.40	

36 in. x 36 in. (914mm x 914mm)	
Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.02
1500	0.05
2000	0.09
2500	0.14
3000	0.19
3500	0.27
4000	0.35

48 in. x 12 in. (1219mm x 305mm)	
Pressure Drop (in. wg)	
0.01	
0.04	
0.08	
0.15	
0.22	
0.32	
0.43	
0.56	

12 In. X 48 In. (305mm X 1219mm)	
Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.07
2000	0.12
2500	0.18
3000	0.26
3500	0.36
4000	0.47

## **AMCA 5.3**



12 in. x 12 in. (305mm x 305mm)

12 III. X 12 III. (30311IIII X 30311IIII)	
Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.08
2000	0.13
2500	0.20
3000	0.29
3500	0.40
4000	0.51

24 In. X 24 In. (610min X 610min)	
Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.02
1500	0.04
2000	0.07
2500	0.11
3000	0.16
3500	0.21
4000	0.28

36 in. x 36 in. (914mm x 914mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.02
1500	0.03
2000	0.06
2500	0.09
3000	0.13
3500	0.19
4000	0.25

48 in. x 12 in. (1219mm x 305mm)	
Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.07
2000	0.12
2500	0.18
3000	0.26
3500	0.36
4000	0.46

12 in. x 48 in. (305mm x 1219mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.06
2000	0.10
2500	0.16
3000	0.22
3500	0.30
4000	0.39

# **AMCA 5.5**



12 In. X 12 In. (305mm X 305mm)			
Velocity (fpm)	Pressure Drop (in. wg)		
500	0.03		
1000	0.13		
1500	0.30		
2000	0.53		
2500	0.82		
3000	1.19		
3500	1.62		
4000	2.10		

24 in. x 24 in. (610mm x 610mm)			
Velocity (fpm)	Pressure Drop (in. wg)		
500	0.03		
1000	0.12		
1500	0.26		
2000	0.47		
2500	0.75		
3000	1.04		
3500	1.41		
4000	1.90		
•	·		

36 In. x 36 In. (914mm x 914mm)			
Velocity (fpm)	Pressure Drop (in. wg)		
500	0.03		
1000	0.12		
1500	0.28		
2000	0.50		
2500	0.78		
3000	1.12		
3500	1.53		
4000	2.00		

48 in. x 12 in. (1219mm x 305mm)		
Velocity (fpm)	Pressure Drop (in. wg)	
500	0.03	
1000	0.12	
1500	0.27	
2000	0.47	
2500	0.75	
3000	1.07	
3500	1.45	
4000	1.91	
,		

12 in. x 48 in. (305mm x 1219mm)

Pressure Drop (in. wg)
0.03
0.12
0.28
0.49
0.77
1.12
1.53
2.01

## **Leakage Data**

Air leakage is based on operation between 32°F (0°C) and 120°F (49°C).

Tested for leakage in accordance with ANSI/AMCA Standard 500-D, Figure 5.5.

Tested for air performance in accordance with ANSI/AMCA Standard 500-D, Figures 5.2, 5.3 and 5.5.

### **Torque**

Data are based on a torque of 7.0 in.lb./ft² (0.79 N·m) applied to close and seat the damper during the test.

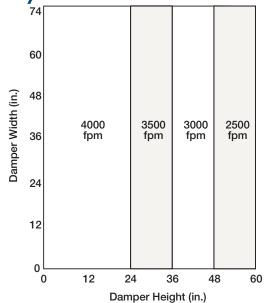
VCD-33V	Leakage Class*		
Maximum Damper Width	1 in. wg (0.25 kPa)	4 in. wg (1 kPa)	8 in. wg (2 kPa)
60 in. (1524mm)	1A	1	NA

#### \*Leakage Class Definitions

The maximum allowable leakage is defined by AMCA as the following:

- Leakage Class 1A 3 cfm/ft<sup>2</sup> at 1 in. wg (class 1A is only defined at 1 in. wg).
- Leakage Class 1
  - 4 cfm/ft<sup>2</sup> at 1 in. wg
  - 8 cfm/ft<sup>2</sup> at 4 in. wg
  - 11 cfm/ft<sup>2</sup> at 8 in. wg
  - 12.6 cfm/ft<sup>2</sup> at 10 in. wg

## **Velocity Limitations**

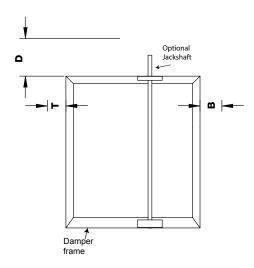


# **Temperature Limitations**

Blade Seal	Temperature Range		
TPE	-10°F to 180°F (-23°C to 82°C)		
Silicone	-40°F to 250°F (-40°C to 121°C)		
No Seal	-40°F to 250°F (-40°C to 121°C)		

# **Space Envelopes**

On dampers less than 18 in. (457mm) high, actuators may also require clearances above and/or below the damper frame. "B" and "T" dimensions are worst case clearance requirements for some dampers less than 18 in. (457mm) high. All damper sizes under 18 in. (457mm) high do not require these worst case clearances. If space availability above or below the damper is limited, each damper size should be individually evaluated.

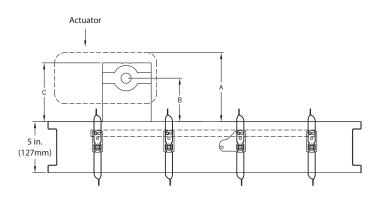


Astronton Tono /Model	Height	T	В	D
Actuator Type/Model	Inches	Inches		
AFBUP (-S) and	≥6 to <10	0	12¾	6
FSNF Series, Belimo	≥10 to <18	0	2	6
MSxx20 Series, Honeywell	≥18	0	0	10
FSLF, LF and TFB Series, Belimo	≥6 to <10	0	31/2	6
	<u>≥</u> 10	0	0	6
MSxx04 & MSxx09 Series,	≥6 to <9	0	43/4	6
Honeywell	<u>≥</u> 9	0	0	6
MS75xx Series, Honeywell	≥6 to <10	0	12¾	6
	≥10 to <18	0	7	6
	≥18	0	0	6

# **Mounting**

- External includes extension pin (standoff bracket optional)
- External kit actuator and all mounting hardware
- Internal blade lever

Internal mount only Actuator model	A	В	С
All except - EFB & EFCX	7 ¾ in	3 <sup>3</sup> / <sub>4</sub> in	5 3/8 in
Series	(197 mm)	(95 mm)	(136.5 mm)
EFB & EFCX Series	8 ½ in	6 in	8 ½ in
	(216 mm)	(152mm)	(216 mm)



This drawing depicts the worse case clearance requirements for an actuator with a jackshaft.

### **Multi-Section Dampers**

Dampers larger than the maximum single section size, will be made up of a multiple of equal size sections. Multiple section dampers can be jackshafted together so that all sections operate together as shown below.

**NOTE:** Dampers larger than 74 in. x 60 in. (1880mm x 1524mm) are not intended to be structurally self supporting. Additional horizontal bracing is recommended to support the weight of the damper and vertical bracing should be installed as required to hold against system pressure.

Refer to IOM document 483509 for structural support requirements on multi-section assemblies.

