

## Application

The VCD-40 is a low leakage control damper with extruded aluminum airfoil blades. Blades are completely contained within the frame allowing the damper to be directly mounted to a louver, filter frame, or similar application with no blade interference.

VCD-40 is IECC (International Energy Conservation Code) compliant with a leakage rating of 3 cfm/ft<sup>2</sup> at 1 in. wg (55cmh/m<sup>2</sup> at .25 kPa) or less.

## Damper Ratings

### Velocity

Up to 6000 fpm (30.5 m/s)

### Pressure

Up to 6 in. wg (1.5 kPa) - pressure differential

### Leakage

Class 1A at 1 in. wg (0.25 kPa)

### Temperature

-40°F to 250°F (-40°C to 121°C). Consult factory for higher temperature

## Construction

	Standard	Optional
<b>Frame Material</b>	Aluminum	-
<b>Frame Material Thickness</b>	.125 in. (3.2 mm) minimum wall thickness	-
<b>Frame Type</b>	4 in. x 1 in. (102 mm x 25 mm) hat channel	Single flange, Reversed flange
<b>Blade Material</b>	Extruded Aluminum (6063T5)	-
<b>Blade Type</b>	Airfoil	-
<b>Blade Action</b>	Opposed	Parallel
<b>Blade Seals</b>	TPE	Silicone
<b>Linkage</b>	Plated steel out of airstream, concealed in jamb	316SS
<b>Axle Bearings</b>	Synthetic	316SS
<b>Axle Material</b>	½ in. dia. Plated steel	316SS
<b>Jamb Seal</b>	Stainless Steel	-
<b>Paint Finishes</b>	Mill Finish	Baked Enamel, Hi Pro Polyester, Industrial Epoxy Kynar/Hylar (70% Kynar) Anodize

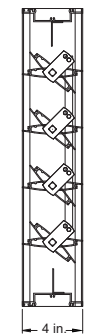


\* W and H dimension furnished approximately ¼ in. (6 mm) undersize. If the height is 6 inches, the damper will be undersized an ⅛ in. (3mm).

## Size Limitations

W x H	Minimum Size	Maximum Size	
		Single Section	Multiple Section
Inches	6 x 6	60 x 74	Unlimited
mm	152 x 152	1524 x 1880	Unlimited

## Blade Operation



Parallel Blade



Opposed Blade

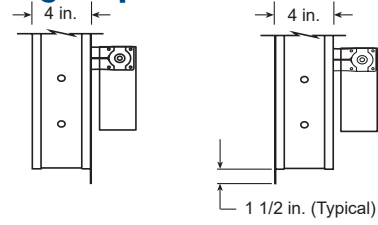
## Notes:

- Low profile head and sill are used on sizes less than 17 in. (432mm) high
- Electric actuator and manual quadrant available. Factory supplied actuators are sized for 1500 fpm (7m/s) and fully closed differential pressure of 2 in. wg (.5 kPa). Contact factory for actuator sizing on applications exceeding those limits.
- In applications where airflow could be uneven, such as a discharge fan, it is imperative to verify that at no point the maximum velocity exceeds the damper's cataloged velocity.
- Blades must be horizontal for either horizontal or vertical mount.

## Options

- Actuators (24V, 120V, manual, pull chain)
- Actuator mounting (external, external kit (field assembly), internal)
- Flanges
- NEMA enclosures (3, 4, 4X, 7)
- Retaining angles
- Transformers

## Flange Options



Single Flange

Reversed Flange

Shown with optional internally mounted actuator.

## Document Links



[INSTALLATION](#)



[CATALOG](#)



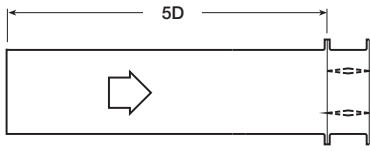
[DAMPER SELECTION  
GUIDE](#)



[WARRANTY](#)

# Pressure Drop Data

## AMCA 5.2



12 in. x 12 in. (305mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.08
1000	0.31
1500	0.69
2000	1.19
2500	1.84
3000	2.67
3500	3.59
4000	4.64

24 in. x 24 in. (610mm x 610mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.05
1500	0.11
2000	0.19
2500	0.30
3000	0.43
3500	0.58
4000	0.76

36 in. x 36 in. (914mm x 914mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.04
1500	0.09
2000	0.16
2500	0.24
3000	0.35
3500	0.48
4000	0.62

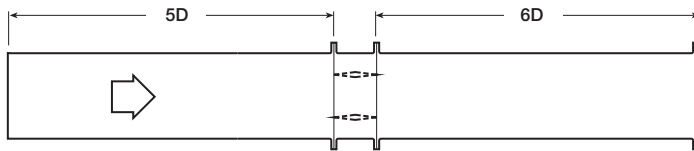
12 in. x 48 in. (305mm x 1219mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.05
1500	0.11
2000	0.20
2500	0.30
3000	0.43
3500	0.59
4000	0.77

48 in. x 12 in. (1219mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.06
1000	0.23
1500	0.52
2000	0.91
2500	1.43
3000	2.05
3500	2.82
4000	3.69

## AMCA 5.3



12 in. x 12 in. (305mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.05
1000	0.20
1500	0.45
2000	0.76
2500	1.19
3000	1.70
3500	2.29
4000	2.97

24 in. x 24 in. (610mm x 610mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.02
1500	0.05
2000	0.10
2500	0.15
3000	0.22
3500	0.30
4000	0.40

36 in. x 36 in. (914mm x 914mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.02
1500	0.04
2000	0.07
2500	0.10
3000	0.15
3500	0.20
4000	0.27

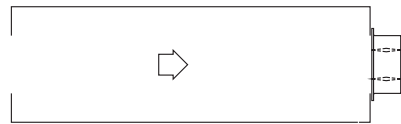
12 in. x 48 in. (305mm x 1219mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.07
2000	0.12
2500	0.19
3000	0.26
3500	0.36
4000	0.46

48 in. x 12 in. (1219mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.03
1000	0.13
1500	0.29
2000	0.51
2500	0.81
3000	1.16
3500	1.59
4000	2.09

## AMCA 5.5



12 in. x 12 in. (305mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.1
1000	0.40
1500	0.88
2000	1.54
2500	2.41
3000	3.45
3500	4.75
4000	6.09

24 in. x 24 in. (610mm x 610mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.03
1000	0.12
1500	0.29
2000	0.52
2500	0.80
3000	1.14
3500	1.60
4000	2.14

36 in. x 36 in. (914mm x 914mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.03
1000	0.11
1500	0.26
2000	0.46
2500	0.72
3000	1.04
3500	1.43
4000	1.87

12 in. x 48 in. (305mm x 1219mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.03
1000	0.12
1500	0.27
2000	0.49
2500	0.76
3000	1.11
3500	1.53
4000	2.00

48 in. x 12 in. (1219mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.08
1000	0.29
1500	0.63
2000	1.12
2500	1.76
3000	2.52
3500	3.40
4000	4.52

## Leakage

Air leakage is based on operation between 32°F (0°C) and 120°F (49°C).

Tested for leakage in accordance with ANSI/AMCA Standard 500-D, Figure 5.5.

Tested for air performance in accordance with ANSI/AMCA Standard 500-D, Figures 5.2, 5.3, and 5.5.

## Torque

Data are based on torque of 5.0 in. lb./ft<sup>2</sup> (0.56 N·m) applied to close and seat the damper during the test.

VCD-40 Maximum Damper Width	Leakage Class*					
	1 in. wg (0.25 kPa)	2 in. wg (0.5 kPa)	3 in. wg (0.75 in. wg)	4 in. wg (1 kPa)	5 in. wg (1.25 kPa)	6 in. wg (1.5 kPa)
36 in. (914mm)	1A	1	1	1	1	1
48 in. (1219mm)	1A	1	1	1	2	N/A
60 in. (1524mm)	1A	2	2	N/A	N/A	N/A

### \*Leakage Class Definitions

The maximum allowable leakage is defined as the following:

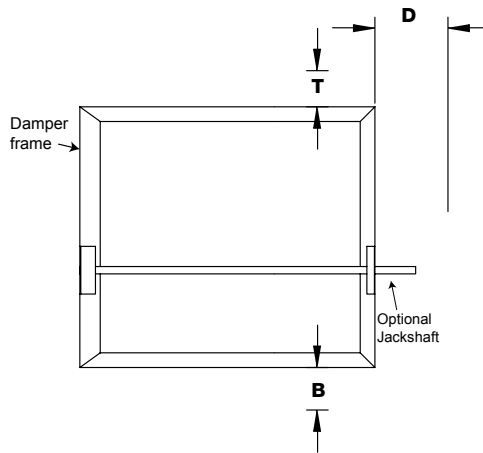
- Leakage Class 1A - 3 cfm/ft<sup>2</sup> at 1 in. wg (class 1A is only defined at 1 in. wg).
- Leakage Class 1
  - 4 cfm/ft<sup>2</sup> at 1 in. wg
  - 8 cfm/ft<sup>2</sup> at 4 in. wg
  - 11 cfm/ft<sup>2</sup> at 8 in. wg
  - 12.6 cfm/ft<sup>2</sup> at 10 in. wg

## Temperature Limitations

Blade Seal	Temperature Range
TPE	-10°F to 180°F (-23°C to 82°C)
Silicone	-40°F to 250°F (-40°C to 121°C)

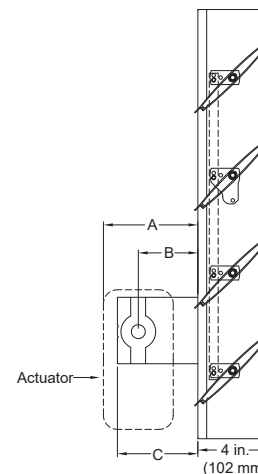
# Space Envelopes

On dampers less than 18 in. (457mm) high, actuators may also require clearances above and/or below the damper frame. "B" and "T" dimensions are worst case clearance requirements for some dampers less than 18 in. (457mm) high. All damper sizes under 18 in. (457mm) high do not require these worst case clearances. If space availability above or below the damper is limited, each damper size should be individually evaluated.



Actuator Type/Model	Height	T	B	D
	Inches (mm)			
AFBUP (-S) and FSNF Series, Belimo MSxx20 Series, Honeywell	>6 to <10	0	1 23/4	6
	>10 to <18	0	2	6
	>18	0	0	10
FSLF, LF and TFB Series, Belimo	>6 to <10	0	3 1/2	6
	>10	0	0	6
MSxx04 & MSxx09 Series, Honeywell	>6 to <9	0	4 3/4	6
	>9	0	0	6
MS75xx Series, Honeywell	>6 to <10	0	1 23/4	6
	>10 to <18	0	7	6
	>18	0	0	6

Internal mount only Actuator model	A	B	C
All except - EFB & EFCX Series	7 3/4 in (197 mm)	3 3/4 in (95 mm)	5 3/8 in (137 mm)
EFB & EFCX Series	8 1/2 in (216 mm)	6 in (152mm)	8 1/2 in (216 mm)



## Mounting

- External - includes extension pin (standoff bracket optional)
- External kit - actuator and all mounting hardware
- Internal - blade lever

This drawing depicts the worst case clearance requirements for an actuator with a jackshaft.

## Multi-Section Dampers

Dampers larger than the maximum single section size, will be made up of a multiple of equal size sections. Multiple section dampers can be jackshafed together so that all sections operate together as shown below.

**Note:** Dampers larger than 60 in. x 74 in. (1524mm x 1880mm) are not intended to be structurally self supporting. Additional horizontal bracing is recommended to support the weight of the damper and vertical bracing should be installed as required to hold against system pressure.

Refer to IOM document 483509 for structural support requirements on multi-section assemblies.

