

## **Application**

The VCD-40 is a low leakage control damper with extruded aluminium airfoil blades. Blades are completely contained within the frame allowing the damper to be directly mounted to a louver, filter frame, or similar application with no blade interference.

VCD-40 is IECC (International Energy Conservation Code) compliant with a leakage rating of 3 cfm/ft $^2$  at 1 in. wg (55cmh/m $^2$  at .25 kPa) or less.

### **Damper Ratings**

#### **Velocity**

Up to 6000 fpm (30.5 m/s)

#### **Pressure**

Up to 6 in. wg (1.5 kPa) - pressure differential

#### Leakage

Class 1A at 1in. wg (0.25 kPa)

#### **Temperature**

-40°F to 250°F (-40°C to 121°C). Consult factory for higher temperature

### Construction

|                             | Standard   | Optional   |
|-----------------------------|--|--|
| Frame Material              | Aluminium  | -  |
| Frame Material<br>Thickness | .125 in. (3.2 mm)<br>minimum wall thickness            | -  |
| Frame Type                  | 4 in. x 1 in.<br>(102 mm x 25 mm)<br>hat channel       | Single flange,<br>Reversed flange  |
| Blade Material              | Extruded Aluminium<br>(6063T5)                         | -  |
| Blade Type                  | Airfoil  | -  |
| Blade Action                | Opposed  | Parallel   |
| Blade Seals                 | TPE  | Silicone   |
| Linkage                     | Plated steel out of<br>airstream, concealed<br>in jamb | 316SS  |
| Axle Bearings               | Synthetic  | 316SS  |
| Axle Material               | ½ in. dia. Plated steel                                | 316SS  |
| Jamb Seal                   | Stainless Steel  | -  |
| Paint Finishes              | Mill Finish  | Baked Enamel,<br>Hi Pro Polyester,<br>Industrial Epoxy<br>Kynar/Hylar (70% Kynar)<br>Anodize |

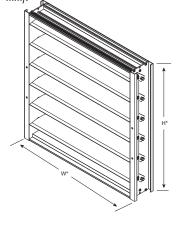


\* W and H dimension furnished approximately  $\frac{1}{4}$  in. (6 mm) undersize. If the height is 6 inches, the damper will be undersized an  $\frac{1}{4}$  in. (3 mm).

### **Size Limitations**

| W 11   | Minimum   | Maximum Size   |                  |  |
|--------|-----------|----------------|------------------|--|
| WxH    | Size      | Single Section | Multiple Section |  |
| Inches | 6 x 6     | 60 x 74        | Unlimited        |  |
| mm     | 152 x 152 | 1524 x 1880    | Unlimited        |  |

\* Note: When damper is more than one section wide, the sections will be 48 in. wide (1219 mm).



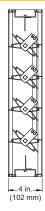
### **Notes:**

- Low profile head and sill are used on sizes less than 17 in. (432mm) high
- Electric actuator and manual quadrant available. Factory supplied actuators are sized for 1500 fpm (7m/s) and fully closed differential pressure of 2 in. wg (.5 kPa). Contact factory for actuator sizing on applications exceeding those limits.
- In applications where airflow could be uneven, such as a discharge fan, it is imperative to verify that at no point the maximum velocity exceeds the damper's cataloged velocity.
- Blades must be horizontal for either horizontal or vertical mount.

## **Blade Operation**

**Parallel blade operation** - this configuration requires the damper blades to rotate in the same direction, parallel to one another.

**Opposed blade operation** - adjacent damper blades rotate opposite one another.



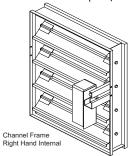


# **Options**

- Actuators (24V, 120V, manual, pull chain)
- Actuator mounting (external, external kit (field assembly), internal)
- Flanges
- NEMA enclosures (3, 4, 4X)
- Retaining angles
- Transformers

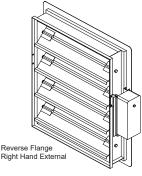
#### Frame Options Channel Frame

The channel frame option is designed for in-duct or slip-in installation. Dampers with external actuators can be rotated in the field 180 degrees to change from right hand to left hand drive (not recommended on parallel blade dampers).



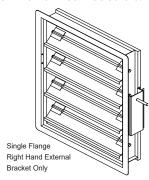
#### **Reversed Flange**

The reversed flange frame option is designed for "flange to wall/opening" applications. Dampers with external mount actuators must be installed from the interior (cannot be "insert mounted") to avoid obstructions. Dampers with external actuators can be rotated in the field 180 degrees to change from right hand to left hand drive (not recommended on parallel blade dampers). The flange will be located on the opposite side of the damper frame as the jackshaft/actuator for internal mount actuators.

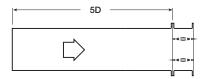


#### **Single Flange**

The single flange frame option is designed for "flange to wall/ opening" applications. Dampers with external mount actuators must be installed from the interior (cannot be "insert mounted") to avoid obstructions. Dampers with external actuators can be rotated in the field 180 degrees to change from right hand to left hand drive (not recommended on parallel blade dampers). The flange will be located on the same side of the damper frame as the jackshaft/actuator for internal mount actuators.



# **AMCA 5.2**



12 in x 12 in (305mm x 305mm

| 12 in. x 12 in. (305mm x 305mm) |                           |
|---------------------------------|---------------------------|
| Velocity (fpm)                  | Pressure Drop<br>(in. wg) |
| 500                             | 0.08                      |
| 1000                            | 0.31                      |
| 1500                            | 0.69                      |
| 2000                            | 1.19                      |
| 2500                            | 1.84                      |
| 3000                            | 2.67                      |
| 3500                            | 3.59                      |
| 4000                            | 4.64                      |

24 in. x 24 in. (610mm x 610mm

| 24 in. x 24 in. (610mm x 610mm) |                           |
|---------------------------------|---------------------------|
| Velocity (fpm)                  | Pressure Drop<br>(in. wg) |
| 500                             | 0.01                      |
| 1000                            | 0.05                      |
| 1500                            | 0.11                      |
| 2000                            | 0.19                      |
| 2500                            | 0.30                      |
| 3000                            | 0.43                      |
| 3500                            | 0.58                      |
| 4000                            | 0.76                      |

36 in. x 36 in. (914mm x 914mm)

| 00 III. X 00 III. (014IIIIII X 014IIIII) |                           |
|--|---------------------------|
| Velocity (fpm)                           | Pressure Drop<br>(in. wg) |
| 500                                      | 0.01                      |
| 1000                                     | 0.04                      |
| 1500                                     | 0.09                      |
| 2000                                     | 0.16                      |
| 2500                                     | 0.24                      |
| 3000                                     | 0.35                      |
| 3500                                     | 0.48                      |
| 4000                                     | 0.62                      |
|  |                           |

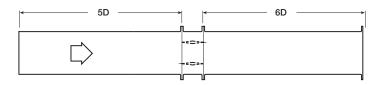
12 in v 48 in (305mm v 1219mm

| 12 in. x 48 in. (305mm x 1219mm) |                           |
|----------------------------------|---------------------------|
| Velocity (fpm)                   | Pressure Drop<br>(in. wg) |
| 500                              | 0.01                      |
| 1000                             | 0.05                      |
| 1500                             | 0.11                      |
| 2000                             | 0.20                      |
| 2500                             | 0.30                      |
| 3000                             | 0.43                      |
| 3500                             | 0.59                      |
| 4000                             | 0.77                      |
| -                                |                           |

48 in. x 12 in. (1219mm x 305mm)

| 48 In. X 12 In. (1219mm X 305mm) |                           |  |
|----------------------------------|---------------------------|--|
| Velocity (fpm)                   | Pressure Drop<br>(in. wg) |  |
| 500                              | 0.06                      |  |
| 1000                             | 0.23                      |  |
| 1500                             | 0.52                      |  |
| 2000                             | 0.91                      |  |
| 2500                             | 1.43                      |  |
| 3000                             | 2.05                      |  |
| 3500                             | 2.82                      |  |
| 4000                             | 3.69                      |  |

### **AMCA 5.3**



12 in. x 12 in. (305mm x 305mm)

| IE III. X IE III. (OOOIIIIII X OOOIIIIII) |                           |  |
|---|---------------------------|--|
| Velocity (fpm)                            | Pressure Drop<br>(in. wg) |  |
| 500                                       | 0.05                      |  |
| 1000                                      | 0.20                      |  |
| 1500                                      | 0.45                      |  |
| 2000                                      | 0.76                      |  |
| 2500                                      | 1.19                      |  |
| 3000                                      | 1.70                      |  |
| 3500                                      | 2.29                      |  |
| 4000                                      | 2.97                      |  |

24 in. x 24 in. (610mm x 610mm)

| Velocity (fpm) | Pressure Drop<br>(in. wg) |
|----------------|---------------------------|
| 500            | 0.01                      |
| 1000           | 0.02                      |
| 1500           | 0.05                      |
| 2000           | 0.10                      |
| 2500           | 0.15                      |
| 3000           | 0.22                      |
| 3500           | 0.30                      |
| 4000           | 0.40                      |

36 in. x 36 in. (914mm x 914mm)

| Velocity (fpm) | Pressure Drop<br>(in. wg) |
|----------------|---------------------------|
| 500            | 0.01                      |
| 1000           | 0.02                      |
| 1500           | 0.04                      |
| 2000           | 0.07                      |
| 2500           | 0.10                      |
| 3000           | 0.15                      |
| 3500           | 0.20                      |
| 4000           | 0.27                      |

12 in v 48 in (305mm v 1219mr

| 12 In. x 48 In. (305mm x 1219mm) |                           |
|----------------------------------|---------------------------|
| Velocity (fpm)                   | Pressure Drop<br>(in. wg) |
| 500                              | 0.01                      |
| 1000                             | 0.03                      |
| 1500                             | 0.07                      |
| 2000                             | 0.12                      |
| 2500                             | 0.19                      |
| 3000                             | 0.26                      |
| 3500                             | 0.36                      |
| 4000                             | 0.46                      |
|                                  |                           |

48 in. x 12 in. (1219mm x 305mm)

| Velocity (fpm) | Pressure Drop<br>(in. wg) |
|----------------|---------------------------|
| 500            | 0.03                      |
| 1000           | 0.13                      |
| 1500           | 0.29                      |
| 2000           | 0.51                      |
| 2500           | 0.81                      |
| 3000           | 1.16                      |
| 3500           | 1.59                      |
| 4000           | 2.09                      |

# **AMCA 5.5**



12 in. x 12 in. (305mm x 305mm)

| Velocity (fpm) | Pressure Drop<br>(in. wg) |  |  |
|----------------|---------------------------|--|--|
| 500            | 0.1                       |  |  |
| 1000           | 0.40                      |  |  |
| 1500           | 0.88                      |  |  |
| 2000           | 1.54                      |  |  |
| 2500           | 2.41                      |  |  |
| 3000           | 3.45                      |  |  |
| 3500           | 4.75                      |  |  |
| 4000           | 6.09                      |  |  |

24 in. x 24 in. (610mm x 610mm)

| L+ III. X L+ III. (OIOIIIIII X OIOIIIIII) |                           |  |  |
|---|---------------------------|--|--|
| Velocity (fpm)                            | Pressure Drop<br>(in. wg) |  |  |
| 500                                       | 0.03                      |  |  |
| 1000                                      | 0.12                      |  |  |
| 1500                                      | 0.29                      |  |  |
| 2000                                      | 0.52                      |  |  |
| 2500                                      | 0.80                      |  |  |
| 3000                                      | 1.14                      |  |  |
| 3500                                      | 1.60                      |  |  |
| 4000                                      | 2.14                      |  |  |
|   |                           |  |  |

36 in x 36 in (914mm x 914mm)

| Velocity (fpm) | Pressure Drop<br>(in. wg) |  |
|----------------|---------------------------|--|
| 500            | 0.03                      |  |
| 1000           | 0.11                      |  |
| 1500           | 0.26                      |  |
| 2000           | 0.46                      |  |
| 2500           | 0.72                      |  |
| 3000           | 1.04                      |  |
| 3500           | 1.43                      |  |
| 4000           | 1.87                      |  |

12 in. x 48 in. (305mm x 1219mm)

| 12 111. X + | 12 III. X 40 III. (505)11111 X 121911111) |                           |  |  |
|-------------|---|---------------------------|--|--|
| Velocity (1 | fpm)                                      | Pressure Drop<br>(in. wg) |  |  |
| 500         |   | 0.03                      |  |  |
| 1000        | )   | 0.12                      |  |  |
| 1500        | )   | 0.27                      |  |  |
| 200         | 0   | 0.49                      |  |  |
| 250         | 0   | 0.76                      |  |  |
| 300         | 0   | 1.11                      |  |  |
| 350         | 0   | 1.53                      |  |  |
| 400         | 0   | 2.00                      |  |  |

48 in. x 12 in. (1219mm x 305mm)

| Velocity (fpm) | Pressure Drop<br>(in. wg) |  |  |
|----------------|---------------------------|--|--|
| 500            | 0.08                      |  |  |
| 1000           | 0.29                      |  |  |
| 1500           | 0.63                      |  |  |
| 2000           | 1.12                      |  |  |
| 2500           | 1.76                      |  |  |
| 3000           | 2.52                      |  |  |
| 3500           | 3.40                      |  |  |
| 4000           | 4.52                      |  |  |

## Leakage

Air leakage is based on operation between 32°F (0°C) and 120°F (49°C). Tested for leakage in accordance with ANSI/AMCA Standard 500-D, Figure 5.5. Tested for air performance in accordance with ANSI/AMCA Standard 500-D, Figures 5.2, 5.3, and 5.5.

### **Torque**

Data are based on torque of 5.0 in. lb./ft² (0.56 N·m) applied to close and seat the damper during the test.

| VCD-40                  | Leakage Class*         |                       |                           |                     |                        |                       |
|-------------------------|------------------------|-----------------------|---------------------------|---------------------|------------------------|-----------------------|
| Maximum<br>Damper Width | 1 in. wg<br>(0.25 kPa) | 2 in. wg<br>(0.5 kPa) | 3 in. wg<br>(0.75 in. wg) | 4 in. wg<br>(1 kPa) | 5 in. wg<br>(1.25 kPa) | 6 in. wg<br>(1.5 kPa) |
| 36 in. (914mm)          | 1A                     | 1                     | 1                         | 1                   | 1                      | 1                     |
| 48 in. (1219mm)         | 1A                     | 1                     | 1                         | 1                   | 2                      | N/A                   |
| 60 in. (1524mm)         | 1A                     | 2                     | 2                         | N/A                 | N/A                    | N/A                   |

# \*Leakage Class Definitions

The maximum allowable leakage is defined as the following:

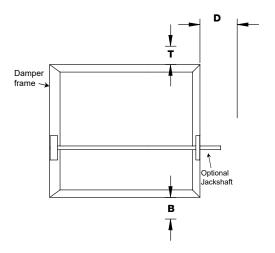
- Leakage Class 1A 3 cfm/ft<sup>2</sup> at 1 in. wg (class 1A is only defined at 1 in. wg).
- Leakage Class 1
  - 4 cfm/ft² at 1 in. wg
  - $8 \text{ cfm/ft}^2 \text{ at 4 in. wg}$
  - 11 cfm/ft<sup>2</sup> at 8 in. wg
  - 12.6 cfm/ft<sup>2</sup> at 10 in. wg

## **Temperature Limitations**

| Blade Seal | Temperature Range               |  |  |
|------------|---------------------------------|--|--|
| TPE        | -10°F to 200°F (-23°C to 93°C)  |  |  |
| Silicone   | -40°F to 250°F (-40°C to 121°C) |  |  |

# **Space Envelopes**

On dampers less than 18 in. (457mm) high, actuators may also require clearances above and/or below the damper frame. "B" and "T" dimensions are worst case clearance requirements for some dampers less than 18 in. (457mm) high. All damper sizes under 18 in. (457mm) high do not require these worst case clearances. If space availability above or below the damper is limited, each damper size should be individually evaluated.



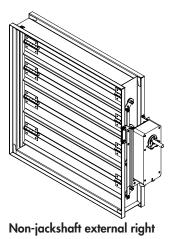
| Actuator Type/Model                  | Height      | T      | В     | D    |  |
|--------------------------------------|-------------|--------|-------|------|--|
| Actuator Type/Model                  | Inches      | Inches |       |      |  |
| AFBUP (-S) and                       | ≥6 to <10   | 0      | 123/4 | 61/4 |  |
| FSNF Series, Belimo                  | ≥10 to <18  | 0      | 2     | 61/4 |  |
| MSxx20 Series, Honeywell             | <u>≥</u> 18 | 0      | 0     | 61/4 |  |
| FCIF IF and TFD Carian Dalima        | ≥6 to <10   | 0      | 31/2  | 61/4 |  |
| FSLF, LF and TFB Series, Belimo      | ≥10         | 0      | 0     | 61/4 |  |
| MSxx04 & MSxx09 Series,<br>Honeywell | ≥6 to <9    | 0      | 43/4  | 61/4 |  |
|                                      | ≥9          | 0      | 0     | 61/4 |  |
| MS75xx Series, Honeywell             | ≥6 to <10   | 0      | 123/4 | 61/4 |  |
|                                      | ≥10 to <18  | 0      | 7     | 61/4 |  |
|                                      | ≥18         | 0      | 0     | 61/4 |  |
| GRD and GVD Series, Siemens          | ≥6 to <10   | 0      | 12¾   | 61/4 |  |
|                                      | ≥10 to <18  | 0      | 2     | 61/4 |  |
|                                      | ≥18         | 0      | 0     | 61/4 |  |
| GJD Series, Siemens                  | ≥6 to <10   | 0      | 31/2  | 61/4 |  |
|                                      | ≥10 to <18  | 0      | 0     | 61/4 |  |
|                                      | ≥18         | 0      | 0     | 61/4 |  |

# **Actuator Mounting**

Actuators may be installed at the factory or shipped loose with the necessary linkage and brackets required for mounting. For more detail information on actuator mounting, click on link below or scan QR code.



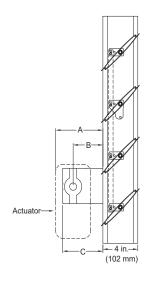




# **Clearance Requirements**

This drawing depicts the worse case clearance requirements for an actuator with a jackshaft.

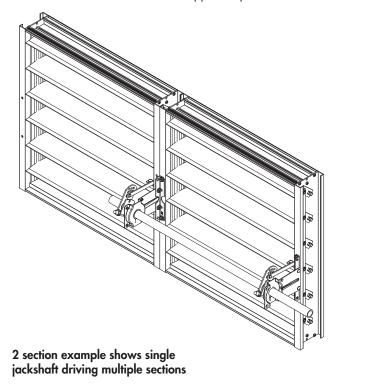
| Internal mount only<br>Actuator model | A                                | В                                | С        |
|---------------------------------------|----------------------------------|----------------------------------|----------|
| All except - EFB & EFCX Series        | 7 <sup>3</sup> ⁄ <sub>4</sub> in | 3 <sup>3</sup> ⁄ <sub>4</sub> in | 5 % in   |
|                                       | (197 mm)                         | (95 mm)                          | (137 mm) |
| EFB & EFCX Series                     | 8 ½ in                           | 6 in                             | 8 ½ in   |
|                                       | (216 mm)                         | (152mm)                          | (216 mm) |

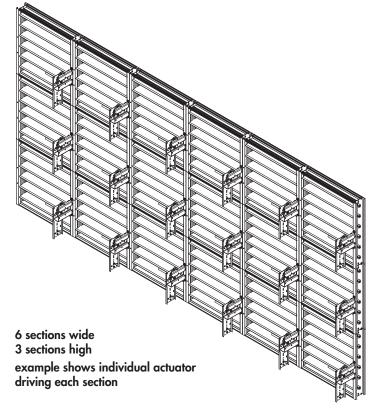


## **Multi-Section Dampers**

Dampers larger than the maximum single section size, will be made up of a multiple of equal size sections. Multiple section dampers can be jackshafted together so that all sections operate together as shown below.

**Note:** Dampers larger than 60 in.  $\times$  74 in. (1524mm  $\times$  1880mm) are not intended to be structurally self supporting. Refer to IOM document 483509 for structural support requirements on multi-section assemblies.





### **Document Links**



**INSTALLATION** 



**CATALOG** 



**SELECTION GUIDE** 



WARRANTY

